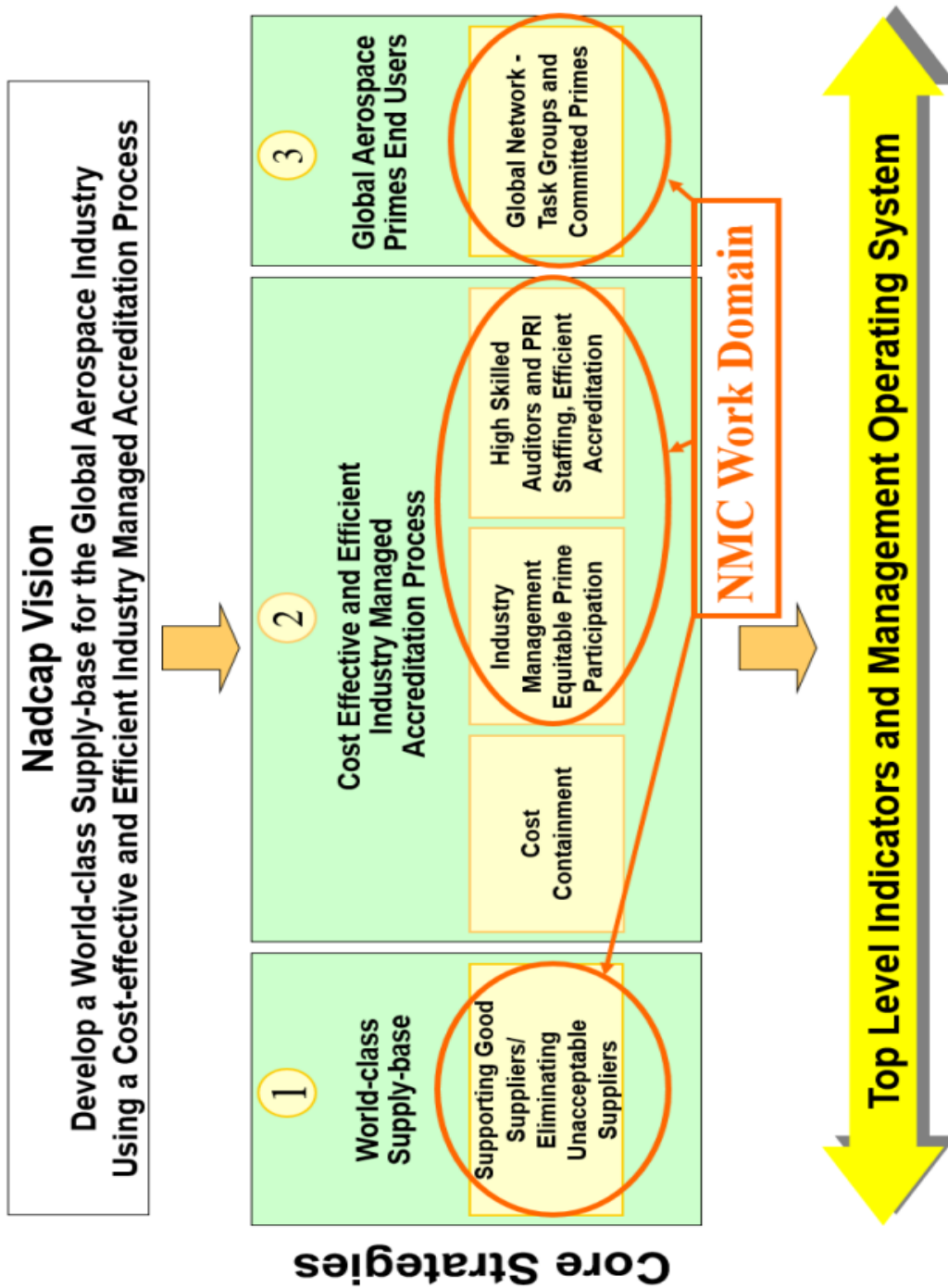




October 2023 Nadcap Meeting
Attendees' Guide
Pittsburgh, Pennsylvania, USA

*Omni William Penn
530 William Penn Place
Pittsburgh, PA 15219
USA*

Nadcap Vision and Core Strategies



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OVERVIEW

PRI / Nadcap

Nadcap is an unprecedented cooperative industry effort to improve quality, while reducing costs, for quality assurance throughout the aerospace and defense industries. Nadcap is an industry-managed approach to conformity assessment that brings together technical experts from both industry and government in the Nadcap organization. Prime contractors, suppliers, and representatives from the Government work together to establish requirements for accreditation, approve suppliers and define operational program requirements. Unlike traditional third-party programs, Nadcap is an industry managed program. This process results in a standardized approach to quality assurance and a reduction in redundant auditing throughout the aerospace industry because industry has joined forces to develop a program that:

- Establishes stringent audit criteria and requirements to meet industry consensus standards of all participants
- Replaces routine auditing of suppliers with one approved through a consensus decision-making process of members from the user community
- Conducts more in-depth, technically superior special process audits
- Improves supplier quality throughout industry through stringent requirements
- Reduces costs through improved standardization
- Utilizes technically expert auditors to assure process familiarity
- Provides more frequent audits for primes, fewer audits for suppliers

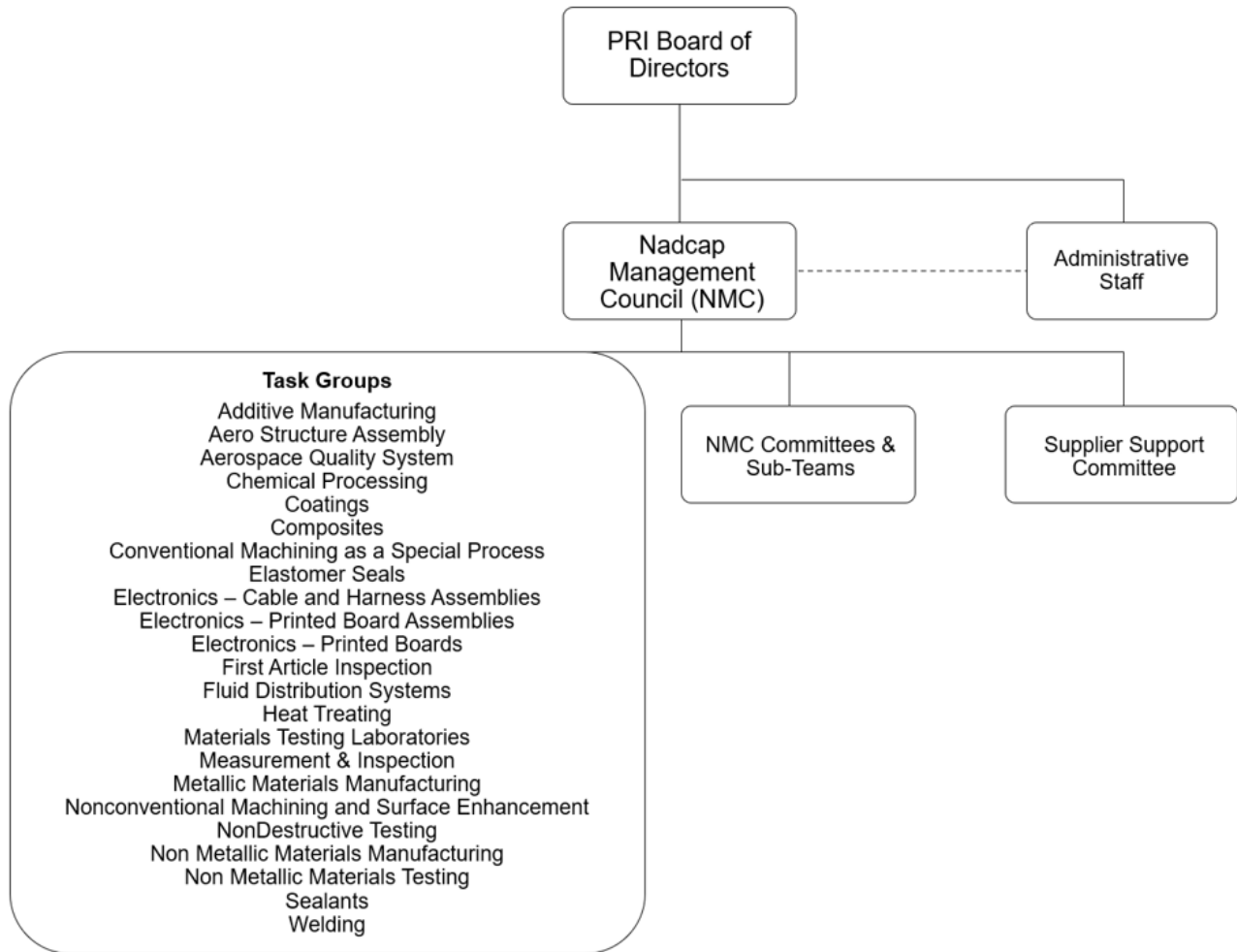
Beneficiaries of improvements resulting from Nadcap are as diverse as Nadcap's many customers. A participating prime contractor reports a saving of over \$1 million annually while achieving technically superior audits. An accredited Nadcap supplier has tracked a 97% reduction in rework resulting from improvements to their system stemming from Nadcap requirements.

Nadcap Facts

- Nadcap has over 4,200 accredited auditee locations of special processes and products listed on the Nadcap Qualified Manufacturers List (QML)
- Nadcap has conducted in excess of 100,000 audits since 1990 with 6100 audits expected in 2023
- Subscribing prime contractor/government – 58

ORGANIZATIONAL STRUCTURE

Nadcap MANAGEMENT COUNCIL



PRI and the GDPR

PRI values our relationship with you and we understand that respecting your personal information is an important part of the trust between us. It is our aim to be completely transparent about how we collect and use the personal information you provide to us. We use the information you provide to us prior to and during Nadcap meetings for our mutual legitimate interest, to create the documents associated with the meeting such as attendee badges and meeting minutes. PRI's privacy statement is available online at <https://p-r-i.org/privacy/> and at the Nadcap meeting registration desk.

If you have any questions, contact GDPR@p-r-i.org or any member of PRI staff.

Photo Release

Photographs may be taken by the Nadcap Meeting organizers and the Nadcap Meeting organizers may use them in news or promotional materials whether in print, electronic format or other media, including the conference website. By participating in and registering for the Conference, you grant Performance Review Institute (PRI) and Nadcap the right to use your name and/or photograph for such purposes. Other attendees may also take photographs at the meeting for their own use. These should not be in any commercial context without prior written approval from PRI. If you have any questions, contact privacy@p-r-i.org or any member of PRI Staff.

Nadcap SUBSCRIBING PRIME CONTRACTORS/ GOVERNMENT MEMBERS

- AECC Commercial Aircraft Engine Co. Ltd. *
- Aerojet Rocketdyne
- Air Force
- Airbus
 - Airbus Canada Limited Partnership
 - Airbus Commercial Aircraft
 - Airbus Defence and Space
 - Airbus Helicopters
 - Premium AEROTEC GmbH
- ArianeGroup
- BAE Systems – Air
- BAE Systems, Electronic Systems
- Ball Aerospace
- The Boeing Company
- Bombardier Inc.
- COMAC
- Dassault Aviation
- Dehavilland Aircraft of Canada LTD
- Eaton Aerospace
- Embraer
- General Atomics Aeronautical Systems, Inc.
- GE Aviation
 - GE Avio S.r.l.
- GKN Aerospace Filton
- GKN Aerospace Sweden AB
- General Dynamics
 - Gulfstream Aerospace
- Héroux Devtek Inc.
- Honeywell Aerospace
- Israel Aerospace Industries
- Kawasaki Heavy Industries, Ltd.
- Korea Aerospace Industries, Ltd.
- L3Harris Technologies
- Latecoere
- Leonardo S.p.A Divisione Velivoli
- Leonardo – Helicopters
- Liebherr-Aerospace Lindenberg GmbH
- Lockheed Martin Corporation
 - Sikorsky Aircraft
- MBDA UK Ltd
- Mitsubishi Heavy Industries (MHI)
- MTU Aero Engines AG
- NASA
- Northrop Grumman Corporation
- Ogden Air Logistics Complex
- Parker Aerospace Group
- Raytheon Technologies
 - Collins Aerospace (Goodrich)
 - Collins Aerospace (Hamilton Sundstrand)
 - Collins Aerospace (Rockwell Collins)
 - Pratt & Whitney
 - Pratt & Whitney Canada
 - Raytheon Intelligence & Space (RI&S) and Raytheon Missiles & Defense (RMD)
- Rolls-Royce
- SAFRAN Group
- Singapore Technologies Aerospace
- Sonaca
- Spirit AeroSystems
- Textron Inc.
 - Bell
 - Textron Aviation
- Thales

For updated information, please visit the PRI Website at www.p-r-i.org

**Provisional Subscriber*

FUTURE Nadcap MEETINGS

February 19 – 22, 2024

InterContinental Athenaeum Athens

Syngrou Avenue 89-93

Athens 11745

Greece

**Single/Double room rate per night: €209.00 (taxes and breakfast included)*

TASK GROUPS (OPERATIONAL)

Abbreviation

AM

ASA

AQS

CP

CT

COMP

CMSP

SEAL

ETG

FAI

FLU

HT

M&I

MMM

MTL

NDT

NMC

NMMM

NMMT

NMSE

SLT

WLD

Program Name

Additive Manufacturing

Aero Structure Assembly

Aerospace Quality System

Chemical Processing

Coatings

Composites

Conventional Machining as a Special Process

Elastomer Seals

Electronics

First Article Inspection

Fluid Distribution Systems

Heat Treating

Measurement & Inspection

Metallic Materials Manufacturing

Materials Testing Laboratories

NonDestructive Testing

Nadcap Management Council

Non Metallic Materials Manufacturing

Non Metallic Materials Testing

Nonconventional Machining and Surface Enhancement

Sealants (Manufacturers & Distributors)

Welding

GETTING THE MOST OUT OF Nadcap

The benefits received by member companies vary in direct proportion to their participation and flow down into their own corporate structures. Nadcap is a tool that provides significant benefits when utilized properly. In order to maximize your benefits from Nadcap, the following tips will help:

For Subscriber Members

1. Clearly define your objectives, support, and expectations for Nadcap. Share this information with your company's key personnel and Nadcap representatives. Ensure that management decisions (e.g., require or accept Nadcap accreditation and stop own auditing) are incorporated by organization.
2. Select personnel to represent your company to the task group who have demonstrated expertise in the task group area of responsibilities. Ensure all attendees have a basic understanding of the Nadcap process.
3. Ensure appropriate personnel in your company (sourcing & quality) are familiar with Nadcap's operation and the company's policies concerning Nadcap.
4. Address changes necessary in your current operations to provide for maximum implementation of Nadcap throughout your corporate structure.

For Supplier Members

1. Understand the objectives of Nadcap and participate in the improvement of the process. Attend Supplier events and meetings.
2. Utilize the many resources available on the PRI Website (www.p-r-i.org) and EAN (www.eAuditNet.com). These resources are summarized in a document found at:

EAN→Resources→Documents→Public Documents→Supplier →SSC Documents→Nadcap Supplier Audit Guide

3. Take advantage of the Supplier Mentoring program which can pair you with an experienced supplier to help you understand the common pitfalls in audits.
4. Perform a thorough and effective pre-audit well before your actual audit and correct any deficiencies found. Document your objective evidence.
5. After your Nadcap audit move swiftly to identify root causes and implement effective corrective actions in response to audit nonconformances.
6. Promote your success; notify your customers of your Nadcap accreditation.

ANTITRUST

Associations by nature involve communications or activities among members who are business competitors. Extreme care must be exercised to avoid policies, programs, dialogues, or pursuits, which could be seen as having an intention or result of restraint of trade. Conscientious antitrust compliance and fairness to participants demand that association meetings be conducted properly. Only legitimate subjects for association discussion should be undertaken. Chairpersons have been instructed that parliamentary rules and procedures should be followed at all meetings.

Nadcap Personal Code of Ethics and Conflict of Interest

All individuals (Subscribers, Suppliers, Staff, Auditors, etc.) involved with the Nadcap activity shall exhibit acceptable professional standards of conduct and uphold and advance the integrity of Nadcap.

Each individual is expected to exercise impartial professional judgment to assure confidence in the integrity of Nadcap by avoiding conflicts of interest in all Nadcap related activities.

When a competing interest has the potential to preclude or impair exercising one's independent professional judgment or unreasonably jeopardize the integrity of the Nadcap activity, the individual should disassociate themselves from that particular activity.

Any person associated with the Nadcap activity who believes that continued participation by any other person may jeopardize the integrity of Nadcap should bring the matter to the attention of the Nadcap Management Council.

All Nadcap Staff, its Auditors, Nadcap Management Council, and Task Group Members shall maintain proprietary or confidential information with which they become familiar as a result of their exposure to the supplier and/or reports during the accreditation process appropriately. Information of this type shall not be shared with individuals or organizations having no right to this information.

All individuals associated with the Nadcap audit and review process shall avoid using undue influence or personal conversation to influence the audit results or the review process.

Any known violations to the above policy may be reported to the ad hoc Nadcap Ethics Committee at NadcapEthics@p-r-i.org.

NEUTRALITY

In keeping with the spirit and purpose of the Nadcap program, Nadcap meetings and other Nadcap-sponsored events are non-commercial events conducted for the benefit of all participants.

We respectfully request that companies refrain from any activity that serves a commercial purpose at a Nadcap meeting or other Nadcap-sponsored event, including but not limited to hosting a promotional event (hospitality suites, receptions, site tours, etc.) and distribution of marketing materials.

Any company that engages in such activities in conjunction with a Nadcap meeting or Nadcap-sponsored event may be asked to leave the event and any promotional material may be destroyed.

EXPORT CONTROL

The Nadcap process accounts for the need to control the exchange of information, data, etc. that is restricted under export control regulations. This includes information which is shared or presented during Nadcap meetings, conference calls, and in discussions between meeting attendees. All attendees must take precautions to ensure that no information or material which is restricted under any export control regulation is included in any presentation or discussion during Nadcap meetings. If you are unsure as to whether or not the data with which you're working is restricted under the Export Administration Regulation (EAR), the International Traffic in Arms Regulation (ITAR), and/or any other international export control law(s), you are legally obligated to contact the organization with whom the data originated for clarification.

RECORDING POLICY

Audio or video recording of Nadcap meetings is prohibited unless formal approval is received from all attendees and recorded in the minutes. Violators of this policy will be asked to stop recording. Failure to stop recording or repeated attempts to record may result in expulsion from the meeting and/or the Nadcap program.

MEMBERSHIP RESPONSIBILITIES

1. Subscriber members are expected to attend all Nadcap meetings. If the member is unable to attend, an alternate may be designated.
2. Other Nadcap members should make arrangements to attend all meetings where policy, procedures, audit criteria, etc., will be discussed. Non-subscriber members shall review agenda to determine if they should attend.
3. Reply to surveys, questionnaires, and ballots that are circulated to members.
4. Carry through sponsorship and coordination of individual projects as assigned.
5. Prepare checklists for auditing and continuing surveillance.
6. Review resumes and interview auditors.
7. Review audit reports.
8. Participate in oversight audits.

MEMBERSHIP CATEGORIES

Subscriber Prime	Subscriber Prime members are those aerospace or defense contractor prime companies who are Nadcap Subscribers, and Design Approval holders or Design Authorities of Aviation, Defense, and/or Space products for end use products or significant systems or subsystems for such products. Companies qualifying as Subscribers supporting Commercial Aviation shall hold approvals such as Technical Standard Order (TSO), Type Certificate (TC), Supplemental Type Certificate (STC) or Design Organization Approval (DOA) from an applicable regulatory agency or have been delegated design authority for major aircraft sections such as the fuselage, wing, or empennage from companies holding such approvals. Companies qualifying as Subscribers supporting Defense or Space shall demonstrate Design Authority of active product which is recognized by the industry as end-use products or significant systems or subsystems (such as propulsion systems, brake systems, aero structure systems, or the equivalent). These Subscriber Members have the design authority to write their own special process specifications and have internal engineering organizations to provide technical directions and support. Subscriber organizations which are structured to provide networked resources within their corporation for design and special process technical directions and support may identify subsidiary organizations or joint ventures owned by only Subscribers as part of their Subscriber Agreement with associated rights and obligations provided such organizations either meet the Subscriber Prime criteria or provide special process services solely to their corporation or joint venture corporations and not to other customers.
Subscriber Government	Representative from government agencies. Has vote in all Nadcap activities.
Supplier	Active supplier who is participating in developing and revising audit criteria. Has vote in task groups on non-accreditation matters.
Liaison/Specialist	Individual who has specific technical knowledge for a particular task group.
Pending Subscriber	Same as Subscriber. This grade is temporary to allow new Subscribers to participate.
Guest	May attend Nadcap meetings. May attend audit reviews by invitation only.

MEMBERSHIP CODES

UVM	SUBSCRIBER VOTING MEMBER - An appointed participator of the Nadcap system.
SVM	SUPPLIER VOTING MEMBER - A supplier member voting on nonaccreditation matters within the Task Group.
ALT	ALTERNATE VOTING MEMBER - A qualified individual designated by a Voting Member to act in their absence.
MBR	MEMBER - Appointed individual who participates by attending meetings, answering questionnaires, and furnishing pertinent technical information and expertise. Member has no formal vote.
GVT	A government representative. If voting member, will have "UVM" code.
LVM	LIAISON VOTING MEMBER - A voting member representing a corporation other than an OEM (i.e., a society or association).

TASK GROUP Officer Codes

CHR	Chairperson
VCH	Vice Chairperson
SEC	Secretary

MEETING PARTICIPATION AND VOTING PROCEDURES

Meeting Participation

- All attendees can attend open meetings.
- Closed meetings may be attended only by subscribers and pending/provisional subscribers.
 - At Closed meetings, audit reports are reviewed, or accreditation status of suppliers is discussed.
- NMC Voting Member Only meetings are restricted and may only be attended by NMC Voting Members.
- Other members may be included in Closed or NMC Voting Member Only meetings at the invitation of the Chairperson.

Voting

- Nadcap Management Council: Majority of eligible members present with a minimum of five subscriber members.
- All other meetings: Majority of eligible members present with a minimum of three subscriber members, or per Task Group procedure.
- When discussing critical issues, the chairperson may call for voting members or subscriber members vote only.

NMC SUPPLIER VOTING MEMBER POLICY

Each Nadcap commodity task group may have one appointed supplier member (who may have an alternate) with full voting privileges at Council, on non-accreditation matters. The Nadcap Management Council Chairperson will maintain the right to call for a Subscriber vote only.

PRI BOARD OF DIRECTORS

Doug Ackerman

Vice President, BCA Supplier Quality
The Boeing Company

Anne Barussaud

VP Materials & Processes
Safran

Kim Killackey

VP, Supplier Quality and External Contract Manufacturing
Baxter Healthcare Corporation

Oliver Kraatz

Head of Quality Procurement and Quality Cabin Program
Airbus SAS

Peter Lord

Quality Director – Civil Aerospace Operations
Rolls-Royce

Andy Maher

Quality Director
BAE Systems – Air

Paul Morgan - Chair

Vice President, Quality & Mission Assurance
Aerojet Rocketdyne

David L. Schutt, PhD

President
Performance Review Institute

Amanda Vorwerk

Director, Design & Technology Quality
Lockheed Martin Corporation

Suguru Watanabe

Director of Quality Department
Commercial Aviation Systems
Mitsubishi Heavy Industries, Ltd.

Jianqiang “Jason” Xu

Deputy General Manager of Quality
Airworthiness & Safety Department
C919 Program Chief Quality Officer
Research Fellow
Commercial Aircraft Corporation of China, Ltd. (COMAC)

NADCAP MANAGEMENT COUNCIL (NMC)

PRI Staff Contacts:

Jim Lewis, +1.724.772.8688, jlewis@p-r-i.org
Lisa Ippolito, +1.724.772.4093, lippolito@p-r-i.org
Karen Martin, +1.724.772.7527, kmartin@p-r-i.org

NMC Leadership:

Chairperson: Craig Bowden, BAE Systems – Air (UK)

Vice Chairperson: Steven Meyer, Spirit AeroSystems

NMC Members

Subscriber Voting Members (UVM)

Airbus Canada Limited Partnership Alexandre Bourgeois
Airbus Commercial Aircraft Andreas Kielies
Airbus Defence & Space Norberto Roiz
Airbus Helicopters Thibaut Campodarve
BAE Systems, Electronic Systems. Sally Vacco
BAE Systems – Air Craig Bowden
Alternate: Daniel Calderwood
Ball Aerospace Terry Curtland
The Boeing Company Timothy Ditch
Alternate: Michael Terry
Bombardier Inc. Frederic Grenon
Collins Aerospace (Goodrich) Scott Maitland
Collins Aerospace (Hamilton Sundstrand) Scott Iby
Collins Aerospace (Rockwell Collins) Carrie Reed
Dassault Aviation Charlie Cheve
Eaton, Aerospace Group Emily Hoiles
Alternate: Steven Dix
Embraer S.A. Raphael Bambirra de Oliveira
General Atomics Aeronautical Systems, Inc. Kevin Canfield
Alternate: Jerry Lee
GE Aviation John Pfeiffer
Alternate: Dale Lombardo
GKN Aerospace Sweden AB Per Rehndell
Héroux-Devtek Marc-André Lefebvre
Gulfstream Aerospace John Ragland
Alternate: Richard Shain
Honeywell Aerospace John Mastorides
Alternate: Nicolas Diaz
Alternate: Scott O'Connor
Alternate: Barrie Hicklin
Israel Aerospace Industries Victor Schonberger
Kawasaki Heavy Industries, Ltd Masaru Kitagou
L3Harris Technologies Bill Martin
Alternate: Joel Diaz

NMC Committee Chairs:

Continuous Improvement: Scott Maitland, Collins Aerospace (Goodrich)

Ethics & Appeals: Craig Bowden (Acting Chair), BAE Systems – Air (UK)

Globalization & Strategy: Steven Meyer, Spirit AeroSystems

Metrics: Daniel Muentner, Liebherr-Aerospace Lindenberg GmbH

Oversight: Gina Fuzzell, Lockheed Martin Corp.

Standardization: John Pfeiffer, GE Aviation

Subscriber Accreditation: Scott O'Connor, Honeywell Aerospace

Alternate: Alessandro Laham
Leonardo S.p.A. Divisione Velivoli Marco Poletto
Alternate: Nicol Sferragatta
Leonardo S.p.a. – Helicopters Alessio Colombara
Alternate: Fabrizio Quadrini
Liebherr-Aerospace Lindenberg GmbH Daniel Muentner
Alternate: Florian Breyer
Lockheed Martin Corporation Gina Fuzzell
Alternate: Megan Hughes
Alternate: Earl Pruett
MBDA UK Ltd Thomas Hakewill
Alternate: Chris Garman
MHI Masahiro Kawamoto
Alternate: Takuya Konno
MTU Aero Engines AG Daniel Heidingsfelder
Northrop Grumman Corporation Gregory Hall
Ogden Air Logistics Complex Jeffrey Wandrey
Parker Aerospace Dan Loveless
Pratt & Whitney Henry Sikorski
Alternate: Melissa Facas
Pratt & Whitney Canada François-Simon Gauthier
Raytheon Intelligence & Space (RI&S) and Raytheon
Missiles & Defense (RMD) Jessica Machado
Rolls-Royce Shaun Brewin
Alternate: Patrick McGinty
SAFRAN Group Latchezar Anguelov
Sonaca Laurent Geerts
Spirit AeroSystems Steven P. Meyer
Alternate: Stephen Galway
Alternate: Teresa Ingram
Textron Aviation John Kasowski
Alternate: Jeff Cerre

NADCAP MANAGEMENT COUNCIL (NMC)

NMC Members, continued

Supplier Voting Members (SVM)

AQS Task Group.....Johanna Lisa (*Continental Heat Treating*)
ASA Task Group.....Tommy Howland (*Lee Aerospace*)
CP Task Group.....Jim Cummings (*Metal Finishing Company*)
CT Task Group.....Steve Payne (*Linde Advanced Material Technologies Inc.*)
Alternate: Kristen Larson (*Hitemco*)
HT Task Group.....
Alternate: Edward Engelhard (*Solar Atmospheres, Inc*)
M&I Task Group.....Amy Powers (*Meyer Tool, Inc.*)
MMM Task Group.....Brian Reynolds (*Arconic*)
MTL Task Group.....Bob Kemmerer (*Carpenter Technology Corp*)
Alternate: Deborah Sykes (*Element Huntington Beach*)
NDT Task Group.....Rob Yocom (*Imagineering Finishing Technologies*)
NMSE Task Group.....Shelly Lawless (*Meyer Tool, Inc.*)
WLD Task Group.....Christopher Webb (*PCC Structural Inc.*)
SLT Task Group.....Bruce Gormley (*Cytac Engineered Materials, Inc., Solvay-D Aircraft Site*)
Alternate: RoseMary Puhr (*PPG*)
Supplier Support Committee Chairperson.....Dale Harmon (*Cincinnati Thermal Spray*)

SUPPLIER SUPPORT COMMITTEE (SSC)

PRI Staff Contacts:

Jim Lewis, +1 724.772.8688, jlewis@p-r-i.org
Connie Hess, +1.724.772.8660, chess@p-r-i.org
Cynthia Nixon, +1.724.772.8659, cnixon@p-r-i.org

SSC Leadership:

Chairperson: Dale Harmon, Cincinnati Thermal Spray

Mission Statement:

The Nadcap Supplier Support Committee (SSC) mission is to represent the Supplier community and work with the Nadcap Management Council (NMC) to enhance the effectiveness and economical value of the Nadcap system for the mutual benefit of Suppliers and Subscribers.

Vision Statement:

The Supplier Support Committee (SSC), a body of Supplier volunteers, serves as a consolidated voice to the NMC and advocates on behalf of all Suppliers. The SSC will contribute as a trusted partner with all stakeholders to the continual effectiveness of the Nadcap process.

Our success will be realized through strict adherence to our core values of respect, responsiveness, engagement and accountability.

Core Values:

- **Respect:**
Support the entire Supplier community with mutual respect.
- **Responsiveness:**
Capture, listen and respond to the Supplier needs/questions in a timely manner.
- **Engagement:**
Create an atmosphere that promotes Supplier involvement.
- **Accountability:**
Accountability rests on the contributions of the Leadership Team.

Guiding Principles:

We are committed to...

- The integrity of our relationship with our fellow Suppliers and value their participation and commitment to continuous program improvement
- Complete transparency to maintain the value of the Supplier voice
- Facilitating alignment between the Suppliers, PRI and NMC
- Communicating with all stakeholder groups that allows innovative ways to enhance the program
- Sustaining advocacy of all current and future Supplier needs and expectations
- Assisting Suppliers with their non-technical needs

SUPPLIER SUPPORT COMMITTEE (SSC)

PRI Staff Contacts:

Jim Lewis, +1 724.772.8688, jlewis@p-r-i.org
Connie Hess, +1.724.772.8660, chess@p-r-i.org
Cynthia Nixon, +1.724.772.8659, cnixon@p-r-i.org

SSC Leadership:

Chairperson: Dale Harmon, Cincinnati Thermal Spray

SSC Leadership Team (SSC LT)

SSC LT Chairperson.....Dale Harmon, (Cincinnati Thermal Spray – Midwest)
SSC LT Vice Chair.....Steve Payne, (Linde Advanced Material Technologies Inc.)
SSC LT Secretary.....Dennis Reidy, (CIL Inc.)

SSC LT Americas.....Shelly Lawless, (Meyer Tool Inc)
SSC LT Asia.....Lei Bao, (NCS Testing)
SSC LT Europe.....Ronald Hendriks, (Chemetall GmbH)
SSC LT Europe.....Bruno Roost, (Franke Industries AG)

SSC Sub Team Leaders

Communications.....Steve Payne, (Linde Advanced Material Technologies Inc.)
Mentoring.....Bruno Roost, (Franke Industrie AG)
SSC Helpdesk.....Jonathan Hebben, (Monogram Aerospace Fasteners)
SSC Task Group Representatives.....Shelly Lawless, (Meyer Tool Inc.)
Supplier Survey.....Jonathan Hebben, (Monogram Aerospace Fasteners)

SSC Task Group Representatives

AQS Task Group.....Kenneth Nelson, (Continental Heat Treat)
CP Task Group.....Ali Bakr, (Nico Products, Inc)
CMSP Task Group.....Richard Haberbosch, (Aerotech Peissenberg GmbH & Co KG)
COMP/NMMM/NMMT Task Group.....Sally Spindor, (Radius Aerospace – Ft. Worth, Inc.)
CT Task Group.....Jeff Tomczak, (TECHMETALS Inc.)
ETG Task Group.....Wayne Cleland, (Celestica International LP)
HT Task Group.....Roy Adkins, (Braddock Metallurgical Daytona Beach)
MMM Task Group.....Natia Turmanidze, (Schlosser Forge Company)
MTL Task Group.....Katja Danson, (Element Materials Technology – Sheffield)
NDT Task Group.....Rob Yocom, (Imagineering Finishing Technologies)
NMSE Task Group.....Shelly Lawless, (Meyer Tool Inc.)
SLT Task Group.....Ronald Hendriks, (Chemetall GmbH)
WLD Task Group.....Bruno Roost, (Franke Industrie AG)

ADDITIVE MANUFACTURING (AM)

Process specific requirements have been developed by the Additive Manufacturing (AM) Task Group and are contained in the AC7131 series of Audit Criteria. AM processes covered include:

- Laser and Electron Beam Powder Bed Additive Manufacturing
- Direct Energy Deposition (DED) Additive Manufacturing processes (under development)

PRI Staff Engineer Contacts:

Ian Simpson, +44.133.286.9272, isimpson@p-r-i.org

Richard Freeman, +44 (0) 782 539 1291, rfreeman@p-r-i.org

Task Group Leadership:

Chairperson: Dave Abbott, GE Aviation

Vice Chairperson: Joel Mohnacky, Collins Aerospace

Secretary: Craig Clasper, Spirit AeroSystems Inc

Task Group Members

Subscriber Voting Members (UVM)

Airbus Defence and Space.....José Moreno Pinilla
BAE Systems – Air.....Andrew Dewhurst
Collins Aerospace (Hamilton Sundstrand).....Joel Mohnacky
Alternate: Gershon Bani
GE Aviation.....Dave Abbott
Alternate: Chris English
Honeywell Aerospace.....Camden Brooks
Leonardo S.p.A - Helicopters.....Giovanni Agostoni
Alternate: Maria Kocol-Sienkiewicz
Leonardo S.p.A. Divisione Velivoli.....Massimiliano Di Paola
Liebherr-Aerospace Lindenberg GmbH.....André Danzig

Pratt & Whitney.....Graham Gottfried
Pratt & Whitney - Canada.....Philippe Lapointe
RI & S and RMD.....Lee Barber
Rolls-Royce.....Owain Williams
Alternate: David Stapleton
SAFRAN Group.....Margaux Rokvam
Spirit AeroSystems.....Craig Clasper
Alternate: Peter Harmon
Textron Aviation.....Saeed Cheema
The Boeing Company.....Alfonso Saenz

Supplier Voting Members (SVM)

IHI Corporation.....Ichiro Morita
NSL Analytical Services, Inc.....Cynthia Hagan

AERO STRUCTURE ASSEMBLY (ASA)

The Aero Structure Assembly Task Group is conducting audits to demonstrate compliance to the PRI AC7135 series of documents. These audits address the following types of processes:

- Fit, Alignment and Shimming
- Hole Preparation
- Electrical Bonding

- Fastener Installation
- Sealing of Aero Structure Assemblies and Components
- Bushing and Bearing Installation

PRI Staff Engineer Contacts:

Keith Purnell, +1.724.772.8685, kpurnell@p-r-i.org

Mark Kotch, +1.724.772.8677, mkotch@p-r-i.org

Task Group Leadership:

Chairperson: John Craig, Lockheed Martin Corporation

Vice Chairperson: Nikolaus Holthusen, Airbus Commercial Aircraft

Secretary: Andrea Lorg, Spirit AeroSystems

Task Group Members

Subscriber Voting Members (UVM)

Airbus Canada Limited Partnership	Francois Beauvais
Airbus Commercial Aircraft	Nikolaus Holthusen
Airbus Defense and Space	Jose Moreno Pinilla
	<i>Alternate:</i> Concepción Madinabeitia
BAE Systems – Air	Paul Fletcher
	<i>Alternate:</i> Craig Bowden
Embraer	Felipe Gouvea
Lockheed Martin Corporation	John Craig
Sonaca	Michel Princen
	<i>Alternate:</i> Laurent Geerts
Spirit AeroSystems	Andrea Lorg

Supplier Voting Members (SVM)

Ducommun AeroStructures New York, Inc.	Ralph Capra
Lee Aerospace	Tommy Howland
	<i>Alternate:</i> Emily Duke
Turkish Aerospace	
	<i>Alternate:</i> Erdem Mermer

AEROSPACE QUALITY SYSTEM (AQS)

The Aerospace Quality System Task Group conducts audits to demonstrate compliance to PRI AC7004. This quality system is required where no quality system approval exists in accordance with PD 1100 Nadcap Program Requirements and Operating Procedure OP 1104 Audit Scheduling.

PRI Staff Engineer Contacts:

Susan Frailey, +1.724.772.4243, sfrailey@p-r-i.org

Task Group Leadership:

Chairperson: Saaed Cheema, Textron Aviation

Vice Chairperson: Scott O'Connor, Honeywell Aerospace

Secretary: Teresa Ingram, Spirit AeroSystems

Task Group Members

Subscriber Voting Members (UVM)

The Boeing Company.....Robin Borrelli
Alternate: Martha Cordova Landa
Alternate: Zulema Garcia
Alternate: Carolyn Backus
Alternate: Liesel Weisling
Collins Aerospace (Goodrich).....Angelina Mendoza
GE Aviation.....Bill Frazier
Honeywell Aerospace.....Scott O'Connor

Rolls-Royce.....Karolina Kucharek
Sikorsky (Lockheed Martin).....John Merritt
Spirit AeroSystems.....Teresa Ingram
Alternate: Chris Davison
Textron Aviation.....Saaed Cheema
Alternate: Jeffrey Cerre
USAF Ogden Air Logistics.....Seth Babcock

Supplier Voting Members (SVM)

Consolidated Precision Products.....Michael Snyder
Continental Heat Treating.....Ken Nelson
Alternate: Johanna Lisa
Element Materials Technology.....Jennifer Kent
Alternate: Justin Riebesel
Alternate: Katja Danson
Alternate: Deborah Sykes

Metal Finishing Company, Inc.....Jim Cummings
Nico Products, Inc.....Ali Bakr
PCC Aerostructures.....Manuel Mencia
Tech Met.....Jim Tuminello
Walkerstorfer Co., Inc.....John Peterson

AQS Liaisons

CP Task Group.....Michael Vosatka
CT Task Group.....Joel Mohnacky
COMP Task Group.....Doug Armstrong
ETG Task Group.....Bill Beair
HT Task Group.....Earl Pruett

M&I Task Group.....Steve Row
NDT Task Group.....Mike Coleman
NMSE Task Group.....Caroline DesLandes
WLD Task Group.....Saaed Cheema

CHEMICAL PROCESSING (CP)

The Chemical Processing Task Group is conducting audits to demonstrate compliance to the AC7108 series of documents. These audits address the following types of processes:

- | | | |
|--|---|--|
| <ul style="list-style-type: none"> • Acid Cleaning, Passivation and ElectroPolishing • Anodizing • Brush Anodizing and Plating • Chemical Milling and Alpha Case Removal | <ul style="list-style-type: none"> • Cleanliness Verification • Conversion and Phosphate Coating • Electro / Electroless Plating • Etch Inspection • Paint and Dry Film Lubricant Application • Pre-Penetrant Etching | <ul style="list-style-type: none"> • Solution Analysis and Testing • Stripping of Coatings • Surface Preparation Prior To Metal Bond • Vacuum Cadmium Deposition and Ion Vapor Deposition-Aluminum |
|--|---|--|

PRI Staff Engineer Contacts:

Nigel Cook, +44.(0)1332.869.274, ncook@p-r-i.org
 Christine Nesbitt, +1.724.772.4073, cnesbitt@p-r-i.org
 Leah Markowitz, +1.724.772.4417, lmarkowitz@p-r-i.org
 Mike Graham, +1.724.772.8646, mgraham@p-r-i.org
 Alicja Maślakiewicz, + 48 570621943
 alicja.maslakiewicz@p-r-i.org

Task Group Leadership:

Chairperson: Michael Vosatka, Collins Aerospace (Rockwell Collins)
Vice Chairperson: Sylvain Bolduc, Airbus Canada Limited Partnership

Task Group Members

Subscriber Voting Members (UVM)

Airbus Canada Limited Partnership.....	Sylvain Bolduc	Israel Aerospace Industries.....	Ron Cohen
Airbus Commercial Aircraft.....	Xavier Bellay		<i>Alternate:</i> Daniel Amara
Airbus Defence & Space.....	Josefa Rodriguez Baena		<i>Alternate:</i> Gilad Ofir
Airbus Helicopters.....	Estelle Chertier	L3 Harris Technologies.....	Joel Diaz
BAE Systems - Air.....	Gareth Whittle	Leonardo S.p.A. Divisione Velivoli.....	Mariapia Marchitto
Bell Helicopter Textron.....	McKensie Dietsche		<i>Alternate:</i> Marianna Bruno
	<i>Alternate:</i> Greg Haataja	Leonardo S.p.a. – Helicopters.....	Alessio Colombara
The Boeing Company.....	David Cohn		<i>Alternate:</i> Evan Quain
	<i>Alternate:</i> Sylvia Franklin	Liebherr-Aerospace Lindenberg GmbH.....	Christian Ostertag
	<i>Alternate:</i> Sara Velleca	Lockheed Martin Corporation.....	Mariusz Stanczyk
Bombardier Inc.....	Meggie-Thuy Nguyen	MBDA UK Ltd.....	Michael Durrant
	<i>Alternate:</i> Alexandrina Stoica		<i>Alternate:</i> Michael Hunt
Collins Aerospace (Goodrich).....	Karyn Deming		<i>Alternate:</i> Daniel Underhill
	<i>Alternate:</i> Angelina Mendoza	Northrop Grumman Corporation.....	Keesuk (Paul) Kim
Collins Aerospace (Hamilton Sundstrand).....	Sergey Yesilevich	Parker Aerospace Group.....	Robin Worley
	<i>Alternate:</i> Karolina Gaj	Pratt & Whitney.....	Jonathan Scudder
	<i>Alternate:</i> Chris Reilly		<i>Alternate:</i> Marie Lawrence
Collins Aerospace (Rockwell Collins).....	Michael Vosatka	RI&S and RMD.....	Lynn Rozanski
COMAC.....	Jun Xiong	Rolls-Royce.....	Ester Sala-Bosch
	<i>Alternate:</i> Miao Wang		<i>Alternate:</i> Barry Snitzer
	<i>Alternate:</i> Wei Wang	SAFRAN Group.....	Veronique Marcel
Eaton Aerospace.....	Charles Patrello		<i>Alternate:</i> Mihaela Lupu
GE Aviation.....	Phillip Bratton	Sonaca.....	Laurent Geerts
	<i>Alternate:</i> Andrew Lambers	Spirit AeroSystems.....	Shawn Vierthaler
	<i>Alternate:</i> Charles Mendes		<i>Alternate:</i> Olivia Byrne
GKN Aerospace Sweden AB.....	Angela Nåbo		<i>Alternate:</i> Arielle Corne
General Atomics Aeronautical Systems Inc.....	Elizabeth Chapman	ST Engineering Aerospace Ltd.....	Srinivasan Ranganathan
Gulfstream Aerospace.....	Richard Shain	Textron Aviation.....	Christina Heiman
Héroux Devtek Inc.....	Marc-André Lefebvre		<i>Alternate:</i> Jeff Cerre
	<i>Alternate:</i> Martin Miller	Thales.....	Frédéric Duhamel
	<i>Alternate:</i> Annie Bujeault		
Honeywell Aerospace.....	Steve Starr		
	<i>Alternate:</i> Juan Garcia		
	<i>Alternate:</i> Carlos Varela		

CHEMICAL PROCESSING (CP)

Task Group Members, Continued

Supplier Voting Members (SVM)

AAA Plating & Inspection Inc.....	Mukesh Chander	Metal Finishing Co.....	Jim Cummings
Advanced Technical Ceramics Co.....	Aaron Fitzsimmons	Metal Improvement Co.....	Brian Brown
Alenia Aeronautica.....	Giovanni Abate	Monogram Aerospace Fasteners.....	Jonathan Hebben
Anoplate Corp.....	Milt Stevenson	Nico Products Inc.....	Ali Bakr
Asahi Kinzoku Kogyo Inc.....	Yoshiomi Sukesada	Olympic Scientific Inc.....	David Serbousek
B-D Industries Inc.....	Jim Denton		Alternate: Igor Niyazov
	Alternate: Scott Singer		Alternate: David Winter
Barnes Aerospace.....	David Simon	Otto Fuchs KG.....	Bernd Spelsberg
Black Oxide Industries, Inc.....	Greg Penny	PCC Airfoils Inc.....	Garron Lohman
Blanchard Metals Processing.....	Tony Garcia	PCC Aerostructures North Hollywood (DBA Klune Industries).....	Manuel Mencia
Canagrosa Lab & Services.....	Sergio Dominguez		Pioneer Industries.....
Central Metal Finishing.....	Peter Cox		Tom Welsh
Certified Metal Finishing, Inc.....	Fred Binda	Linde Advanced Material Technologies Inc.....	Steve Payne
	Alternate: David Sexton	Radius Aerospace – Ft. Worth, Inc.....	Gene Wallace
ChemResearch Co. Inc.....	Charissa Kobyluck	Robert Stuart Ltd.....	Mark Airey
CIL Metal Finishing/Electroplating.....	Dennis Reidy	Saporito Finishing Company.....	Steve Stone
Click Bond Inc.....	Daniel Sessoms		Alternate: Jeff Logan
DCI Aerotech Div. of Detroit Chrome Inc.....	Dave Thompson		Alternate: Keith Logan
Element Hartford.....	Daniel LaPlante	SIFCO Forge, Inc.....	Kevin Majka
	Alternate: Christopher Joy	Silvex, Inc.....	Kyle Johnson
F.M. Callahan & Son Inc.....	Eric Jacklin	Superior Plating Inc.....	Rosa Martin
Galion SAS.....	Stephane Chaumeil	Tech Met.....	Jim Ringer
GKN Aerospace Chem-Tronics Inc.....	Dinh Ngo		Alternate: Jim Tuminello
	Alternate: Mike Heninger	TechMetals Inc.....	Steve Kingsley
Har-Conn Chrome Co.....	Daniel Backus		Alternate: Phil Brockman
Hixson Metal Finishing.....	Kara Bjorkman	The NORDAM Group.....	Nick Gleason
Hohman Plating & Mfg.....	Nicholas Schumacher	Tusas Engine Industries Inc.....	Irem Ozkan Aksoy
	Alternate: James Adolf	Turkish Aerospace.....	Ergun Evrensel
Howmet Dover Castings.....	Matt Zanolli	Valence Surface Technologies, LLC.....	Simone Murphy-Fickenworth
Hutchinson PFW Aerospace GmbH.....	Marco Zeidler		Alternate: Jennifer Carpenter-McTyer
Hytek Finishes Company.....	Steve Simacek	Weatherford Aerospace, LLC.....	Dean Klix
Kamatix Corporation.....	Alexander Steele		Alternate: Fidel Lopez
Lord Corporation.....	Angela Snyder	Westfield Electroplating Co.....	Keven Kudelka
	Alternate: Brian Zentis	X-Ray Industries, Inc.....	Richard Kline
Magellan Aerospace, Middletown.....	Dustin Rooze		
Magnetic Inspection Laboratory Inc.....	James Brinker		
	Alternate: Ross Brueckner		

COATINGS (CT)

The Coatings Task Group is conducting audits to demonstrate compliance to the PRI AC7109 series of standards. These documents contain the Nadcap requirements for the following:

- Thermal Spray
- Vapor Deposited Coatings
- Diffusion Coating Processes
- Stripping of Coating Materials
- Coating Evaluation
- Plating of Coated Parts
- Heat Treating of Coated Parts
- Grinding of Coatings

PRI Staff Engineer Contacts:

John Winne, +1.878.208.8777, jwinne@p-r-i.org

Jim Lewis, +1.724.772.8688, jlewis@p-r-i.org

Task Group Leadership:

Chairperson: Mark Binfield, Collins Aerospace (Goodrich)

Vice Chairperson: Udo Schuelke, Honeywell Aerospace

Secretary: Dale Harmon, Cincinnati Thermal Spray

Task Group Members

Subscriber Voting Members (UVM)

Airbus Canada Limited Partnership.....Sylvain Bolduc

Airbus Defence & Space.....Josefa Rodriguez Baena

Bombardier Inc.....Alexandrina Stoica

Collins Aerospace (Goodrich).....Mark Binfield

Collins Aerospace (Hamilton Sundstrand).....Joel Mohnacky

GE Aviation.....Scott Jones

Alternate: Roaidi Rokik

GE Avio S.r.l.....Irena Gaš

Alternate: Giuseppe Iorio

GKN Aerospace Sweden AB.....Björn Kjellman

Alternate: Andreas Ottosson

Honeywell Aerospace.....Udo Schuelke

Alternate: Branislav Domko

Alternate: Steven Starr

Ogden Air Logistics Complex.....Seth Babcock

Parker Aerospace Group.....Dan Loveless

Pratt & Whitney.....Dennis Meehan

Rolls-Royce.....

Alternate: Daniel Everington

SAFRAN Group.....Fabrice Crabos

Alternate: Francis Monerie-Moulin

Supplier Voting Members (SVM)

Blades Technology Ltd.....Alexander Kyluch

Bodycote Surface Technology.....Marty Hendricks

Alternate: Francisco Contreras Gastelum

Alternate: Joshua Crockett

Cincinnati Thermal Spray.....Dale Harmon

Alternate: Thomas Schaefer

DCI Aerotech.....Dave Thompson

Delta Air Lines Technical Operations.....Bala Balachander

Hitemco.....Kristen Larson

Alternate: Roger Maragh

Hohman Plating LLC.....Nicholas Schumacher

Howmet Thermatech Coatings.....Vern Talmadge

IHI Corporation.....Kazuhiko Kakinuma

Alternate: Yoshihito Tsuda

Metcut Research Associates Inc.....Triratna Shrestha

Alternate: Jeff Viney

Meyer Tool Inc.....Kevin Klingelhafer

Alternate: Shelly Lawless

Alternate: Amy Powers

Mingo Aerospace.....Andrew Shroeder

PCC North Hollywood.....Manuel Mencia

Linde Advanced Material Technologies Inc.....Steve Payne

Techmetals, Inc.....Jeff Tomczak

Alternate: Phillip Brockman

ATTENTION ALL Nadcap COATINGS (CT) SUPPLIERS

In order to smoothly facilitate your upcoming Nadcap initial or re-accreditation audit, the Nadcap Coatings Task Group would like you to be aware that numerous self-help items have been developed to guide you through the process. The path provided below will lead you to the Coatings Audit Handbook file which is a quick and easy reference tool providing numerous self-help items pertinent to every stage of the Nadcap audit process. You are encouraged to take advantage of these valuable self-diagnostic references prior to your Nadcap audit. Of particular interest is Appendix 5 covering Resources and Documents, which provides a reference to the key procedures and resources relevant to the Nadcap audit. They may help you to avoid many of the most common findings and maximize your benefit throughout the audit while minimizing overall costs to your business.

Path: EAN→Resources→Documents→Audit Criteria→Coatings→Handbooks & Guides→Coatings Audit Handbook

The Nadcap Coatings Task Group is committed to continually improving the program for all participants and welcomes all suggestions that support their efforts. Please do not hesitate to contact John Winne with your suggestions or attend a Nadcap meeting to contribute your ideas in person.

COMPOSITES (COMP)

The Composites Task Group is conducting audits to demonstrate compliance to the PRI AC7118. These audits address the Nadcap requirements for the following processes:

- CMP – Compression Molding
- CP – Core Processing
- KSP – Kitting Service Provider
- LRP – Liquid Resin Processing
- MB – Metal Bonding
- PAR – Prepeg/Adhesive Bonding/Resin Film Infusion

PRI Staff Engineer Contacts:

John Tibma +1.724.772.7148, jtibma@p-r-i.org

Task Group Leadership:

Chairperson: Scott Palmer, Rolls-Royce

Vice Chairperson: Brian Minchuk, The Boeing Company

Secretary: John Key, Bell Textron Incorporated

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft.....Olivier Fontanie
Airbus Defense & Space Maria Sanchez-Arjona Cuesta
Airbus Helicopters.....Joerg Radekopf
BAE Systems – Air.....

Alternate: Richard Muskett

Alternate: Aaron Hope

Ball Aerospace Roy Brown
Bell Textron Incorporated.....John Key
The Boeing Company..... Brian Minchuk

Alternate: Mark Smock

Alternate: Veronica Guerrero

Alternate: Ray Fontanares

Alternate: Susana Inda

Alternate: Paige Romero

Bombardier Inc.....Alexandrina Stoica

Alternate: Mario Simard

Collins Aerospace (Goodrich).....Angelina Mendoza

Alternate: William Macias

Alternate: Pat Phelan

Embraer.....Jefferson Santos e Silva

Leonardo S.p.A. – Helicopters.....Alessio Colombara

Alternate: Fabrizio Quadrini

GE Aviation.....Matthew Avery

Alternate: Kedzie Fernholz

Alternate: Douglas Armstrong

General Atomics Aeronautical Systems. Inc. Dustin Cross

Alternate: Elizabeth Chapman

Alternate: Paul Kuhl

Honeywell Aerospace.....Nicolas Diaz

Alternate: Pavel Sitko

IAI – Israel Aerospace Industries Ella Barzilai-Yecheskeli

Leonardo S.p.A. Divisione Velivoli.....Paolo Notti

Lockheed Martin Aeronautics..... Gary Becht

MBDA UK, LTD.....Wai Lee

Pratt & Whitney.....Joe Jalowka

Rolls-Royce.....Scott Palmer

Alternate: Timothy Ma

Alternate: Mert Akkus

SAFRAN Group.....Philippe Henrio

Alternate: Michael Walsh

Sikorsky Aerospace.....Timothy McMurray

Singapore Technologies Aerospace...Srinivasan Ranganathan

Sonaca.....Michel Princen

Spirit AeroSystems.....Kevin Dowling

Textron Aviation Tawney Blumenshine-Fisher

COMPOSITES (COMP)

Task Group Members, Continued

Supplier Voting Members (SVM)

Aviation Equipment Processing.....	Fredy Belmontes
Composiflex, Inc.....	Rhonda Sutter
Composites Horizons Inc.....	Rick Price
	<i>Alternate:</i> Charles Clinton
Dupont Specialty Products USA, LLC.....	Michelle Bodnar
	<i>Alternate:</i> Breton Lutz
	<i>Alternate:</i> Kevin Vaughan
Euro-Composites.....	Arno Toelkes
GKN Aerospace.....	David Emahiser
Hexcel.....	Ryan Finley
	<i>Alternate:</i> Stephen Davies
Leonardo Divisione Aerostrutture.....	Luca Monopoli
Loc Industries.....	Lawson Sutherland
Integrated Technologies, Inc.....	Gordon Cameron
Marshall Slingsby Advanced Composites.....	Stanley Revers
Northrop Grumman Aerospace Structures.....	Tyler Sugden
	<i>Alternate:</i> Bryan Loveless
Radius Aerospace, Inc.....	Sally Spindor
Russell Plastics Technology.....	Avary Fresella
	<i>Alternate:</i> Elsa Hurtado
The NORDAM Group.....	Nick Gleason
Velocity Composites.....	Peter Atwell
	<i>Alternate:</i> Arturs Musperts

Liaisons

TE Wire.....	Patrick Durkin
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CONVENTIONAL MACHINING AS A SPECIAL PROCESS (CMSP)

The Conventional Machining as a Special Process (CMSP) Task Group is conducting audits to demonstrate compliance to the AC7126 series of checklists for conventional machining as a special process. These audits address the following types of processes:

- Holmaking
- Turning
- Grinding
- Broaching
- Milling
- Edge Treatment

PRI Staff Engineer Contacts:

Matthew Ghiassi, +1.724.772.7175, mghiassi@p-r-i.org

Task Group Leadership:

Chairperson: Ozgur Ilgaz, GE Aviation

Vice Chairperson: David Gil Alipi, Honeywell Aerospace

Task Group Members

Subscriber Voting Members (UVM)

Collins Aerospace (Goodrich)	Sean Crossley
	<i>Alternate:</i> Zeljko Calija
	<i>Alternate:</i> Dan Graves
GE Aviation	Ozgur Ilgaz
	<i>Alternate:</i> John Pfeiffer
	<i>Alternate:</i> Brian Rohm
GKN Aerospace Sweden AB	Lennart Klason
	<i>Alternate:</i> Jorgen Magnusson
Héroux-Devtek	Marc-André Lefebvre
	<i>Alternate:</i> Annie Bujeault
	<i>Alternate:</i> Martin Miller
Honeywell Aerospace	David Gil Alipi
	<i>Alternate:</i> Eric Chuang
MTU Aero Engines AG	Ulf Hampel
SAFRAN Group	Raphaël Proust
	<i>Alternate:</i> Slimane Amamra
	<i>Alternate:</i> Mickael Rancic

Supplier Voting Members (SVM)

Absolute Technologies	Andre Mulyono
	<i>Alternate:</i> Patsy Robles
Aerotech Peissenberg GmbH & Co KG	Richard Haberbosch
DCI Aerotech	David Thompson

ELASTOMER SEALS (SEAL)

The Elastomer Seals Task Group is conducting product audits to demonstrate compliance to AC7115. Audit elements include: O-rings, plate seals / rubber bonded to substrates, molded shapes, compounding, compression seals, and fabric/textile reinforced seals.

PRI Staff Engineer Contacts:

Keith Purnell, +1.724.772.8685, kpurnell@p-r-i.org
Alicja Maslakiewicz, +48.570.621.943,
alicja.maslakiewicz@p-r-i.org

Task Group Leadership:

Chairperson: Manuel Koucouthakis, Honeywell Aerospace
Vice Chairperson: Timothy Ma, Rolls-Royce
Secretary: Kent DeFranco, Lockheed Martin Corporation

Task Group Members

Subscriber Voting Members (UVM)

The Boeing Company.....	Aditya Parikh
COMAC.....	Xin Jin
Honeywell Aerospace.....	Manuel Koucouthakis
	Alternate: Kalina Kwiatkowska
	Alternate: Lisa Spychalski
Lockheed Martin Corporation.....	Kent DeFranco
Pratt & Whitney.....	Mark Zelle
	Alternate: Melissa Facas
Rolls-Royce.....	Timothy Ma
	Alternate: Benjamin Shaw
	Alternate: Shaun Brewin
US Air Force.....	Michelle Steinemann
	Alternate: Rachel Krabacher

Supplier Voting Members (SVM)

DuPont Specialty Products USA, LLC.....	Steven Booker
Freudenberg-NOK International Seal.....	
	Alternate: Pam Balint
Hutchinson Seal de Mexico.....	Miguel Uribe
Micro-Tronics Inc.....	Scott Kronabetter
	Alternate: Doug West
Trelleborg Sealing Solutions.....	Zachary Carder
	Alternate: Robert Nichols

ELECTRONICS (ETG)

Cable and Harness Assemblies (CHA)

The Electronics Task Group is conducting electronics audits to demonstrate compliance to AC7121 Cable and Harness Assemblies.

PRI Staff Engineer Contacts:

Phil Ford, +44.(0)144.322.5545, pford@p-r-i.org
Susan Frailey, +1.724.772.4243, sfrailey@p-r-i.org

Task Group Leadership:

Chairperson: Scott Meyer, Collins Aerospace (Goodrich)
Vice Chairperson: Rachel Grinvalds, Collins Aerospace (Rockwell Collins)
Secretary: Oscar Salazar, Honeywell Aerospace

Electronics – Cable and Harness Assemblies Task Group Members

Subscriber Voting Members (UVM)

Ball Aerospace.....Mike Kahler
Collins Aerospace (Goodrich).....Scott Meyer
Collins Aerospace (Hamilton Sundstrand).....William Cardinal
Collins Aerospace (Rockwell Collins).....Rachel Grinvalds
Honeywell Aerospace.....Leroy Bierbower
Alternate: Carol Jeffcoate
Alternate: Oscar Salazar
Alternate: John Mastorides

Lockheed Martin.....Vijay Kumar
Alternate: William Haselrick
RI&S and RMD.....William Beair
SAFRAN Group.....Stephanie Martins
Alternate: Jerome Hery

Supplier Voting Members (SVM)

Celestica Inc. Wayne Cleland
CDM Electronics Inc.....Mike Liccketto
Contraves Advanced Devices Sdn.Bhd.....Sylvia Sinniah
Cristek Interconnects, Inc.....Donna Lopez-Evans

Ducommun LaBarge Technologies, Inc.....Joshua Taylor
Alternate: Brian Lehman
II-VI Aerospace and Defense– Peter Cedano
Alternate: William Rodriguez

ELECTRONICS (ETG)

Printed Board Assemblies (PBA)

The Electronics Task Group is conducting electronics audits to demonstrate compliance to AC7120 Printed Board Assemblies.

PRI Staff Engineer Contacts:

Phil Ford, +44.(0)144.322.5545, pford@p-r-i.org
Susan Frailey, +1.724.772.4243, sfraciley@p-r-i.org

Task Group Leadership:

Chairperson: Scott Meyer, Collins Aerospace (Goodrich)
Vice Chairperson: Rachel Grinvalds, Collins Aerospace (Rockwell Collins)
Secretary: Oscar Salazar, Honeywell Aerospace

Electronics – Printed Board Assemblies Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft.....
Alternate: Magali Vigier
Ball Aerospace.....Mike Kahler
Collins Aerospace (Goodrich).....Scott Meyer
Collins Aerospace (Hamilton Sundstrand).....William Cardinal
Collins Aerospace (Rockwell Collins).....Rachel Grinvalds
Honeywell Aerospace.....Carol Jeffcoate
Alternate: Oscar Salazar
Alternate: Lee Bierbower
Alternate: John Mastorides

Lockheed Martin.....Vijay Kumar
Alternate: William Haselrick
RI&S and RMD.....William Bear
SAFRAN Group.....Stephanie Martins
Thales.....Arnaud Grivon

Supplier Voting Members (SVM)

Celestica Inc. Wayne Cleland
MW.FEP S.p.A.....Giulio Massarutto

Technical Manufacturing Corp.....David Bonito

ELECTRONICS (ETG)

Printed Boards (PB)

The Electronics Task Group is conducting electronics audits to demonstrate compliance to AC7119 Printed Boards.

PRI Staff Engineer Contacts:

Phil Ford, +44.(0)144.322.5545, pford@p-r-i.org
Susan Frailey, +1.724.772.4243, sfrailey@p-r-i.org

Task Group Leadership:

Chairperson: Scott Meyer, Collins Aerospace (Goodrich)
Vice Chairperson: Rachel Grinvalds, Collins Aerospace (Rockwell Collins)
Secretary: Oscar Salazar, Honeywell Aerospace

Electronics – Printed Boards Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft.....
Alternate: Magali Vigier
Ball Aerospace.....Mike Kahler
Collins Aerospace (Goodrich).....Scott Meyer
Collins Aerospace (Hamilton Sundstrand).....William Cardinal
Collins Aerospace (Rockwell Collins).....Rachel Grinvalds
Honeywell Aerospace.....Oscar Salazar
Alternate: Leroy Bierbower
Alternate: Carol Jeffcoate
Alternate: John Mastorides

Lockheed Martin.....Vijay Kumar
Alternate: William Haselrick
RI&S and RMD.....William Bear
SAFRAN Group.....Alternate: Jerome Hery
Thales.....Arnaud Grivon

Supplier Voting Members (SVM)

Calumet Electronics Corporation.....Meredith LaBeau
Graphic Plc.....Paul Comer

Somacis SpA.....Cristiano Bazzi

FIRST ARTICLE INSPECTION (FAI)

The First Article Inspection Task Group is conducting audits to demonstrate compliance to the PRI AC7150. These Audits address the Nadcap requirements for First Article Inspection based on AS9102.

PRI Staff Engineer Contacts:

Susan Frailey, +1.724.772.4243, sfrailey@p-r-i.org

Task Group Leadership:

Chairperson: Karolina Kucharek, Rolls-Royce

Vice Chairperson: Carl Zimmerman, Spirit AeroSystems Inc

Task Group Members

Subscriber Voting Members (UVM)

Lockheed Martin Corp.....	Mark Porter <i>Alternate:</i> Richard Castiglione <i>Alternate:</i> Darrell Ferris <i>Alternate:</i> Taylor Irwin
Rolls-Royce.....	Karolina Kucharek <i>Alternate:</i> Carrie Sharkey <i>Alternate:</i> Torsten Wehner <i>Alternate:</i> Timothy Ma
Spirit AeroSystems Inc.....	Carl Zimmerman <i>Alternate:</i> Jennifer Gray
The Boeing Company.....	Christopher Sanders <i>Alternate:</i> Michael Terry

Supplier Voting Members (SVM)

Lee Aerospace, LLC.....	Scott Bartell <i>Alternate:</i> Tommy Howland <i>Alternate:</i> Emily Duke
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FLUID DISTRIBUTION SYSTEMS (FLU)

The Fluid Distribution Systems Task Group is conducting product audits to demonstrate compliance to AC7112, AC7112/1, AC7112/2, AC7112/3, AC7112/4, AC7112/6 and AC7123. These audits address the following:

- Hose Manufacturing
- Fittings & Other Machined Components
- Couplings
- Hose Assembly
- Value Added Hose Assembly Distributors
- Titanium Tubing Manufacturers

PRI Staff Engineer Contacts:

Keith Purnell, +1.724.772.8685, kpurnell@p-r-i.org
Matthew Ghiassi, +1.724.772.7175, mghiassi@p-r-i.org

Task Group Leadership:

Chairperson: Mark Paul, Rolls-Royce Corporation
Vice Chairperson: Mikhail Koulev, The Boeing Company

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft	Ulrich Mueller
	<i>Alternate:</i> Ronny Gess
Bell Helicopter Textron	David Hernandez
The Boeing Company	Joe Bebey
	<i>Alternate:</i> Mikhail Koulev
	<i>Alternate:</i> Aaron Nash
COMAC	Xin Jin
GE Aviation	Pedro Perez
Rolls-Royce	Mark Paul

Supplier Voting Members (SVM)

Aerofit, LLC	Nhat Mai
Eaton Corporation	John Brittain
	<i>Alternate:</i> Justin Straley
Hydraflow	Luis Lozano
	<i>Alternate:</i> Chris Schofield
Parker Hannifin Corporation	Shadrach Nanney
Alleima Special Metals LLC	Tim Soran
Smiths Tubular Systems – Laconia dba Titeflex	Michael Clemente
	<i>Alternate:</i> Mike Paveglio
Senior Aerospace Spencer	Mark Scatoloni
	<i>Alternate:</i> Kevin Metcalf
Voss Industries	Matt Swabb
	<i>Alternate:</i> Scott Minadeo

HEAT TREATING (HT)

The Heat Treating Task Group has developed AC7102 requirements and audit criteria that include the following:

- Metal Systems – Carbon & Alloy Steels, Stainless Steel, PH Stainless Steels, Cast Iron, Aluminum Alloys, Titanium Alloys, Heat Resisting Alloys, Magnesium, Other Nonferrous Metals
- Heat Treating Processes – Normalizing, Annealing, Hardening and Tempering, Solution Heat Treating, Aging, Carburizing, Nitriding, Stress Relieving, Induction Hardening, Hot Isostatic Pressing (HIP), Sintering and Localized Heat Treating
- Heat Treating Equipment – Furnace, Pyrometry, Instrumentation, Atmospheric Control System, Quench Systems
- Brazing

PRI Staff Engineer Contacts:

Mark Burval, +1.724.772.8692, mburval@p-r-i.org
Will Farnell, +44.133.286.9276, wfarnell@p-r-i.org
Richard Blyth, +44.782.539.0930, rblyth@p-r-i.org
Richard Freeman, +44.7825.391291, rfreeman@p-r-i.org

Task Group Leadership:

Chairperson: Mark Emerson, Rolls-Royce
Vice Chairperson: Alessandro Miglio, Leonardo S.p.a. - Helicopters
Secretary: Sunder Rajan, RI&S and RMD

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft.....	Alex Richez		Alternate: Einat Abit-Guzner
	Alternate: Knut Juhl		Alternate: Eswara Naidu
Airbus Defence & Space.....	Beatriz Martinez	Israel Aerospace Industries.....	Arie Ben Dov
	Alternate: Cristina Gonzalez-Perez		Alternate: Marco Luigi Poletto
Airbus Helicopters.....	Marc Taillandier	Leonardo S.p.a. – Helicopters.....	Alessandro Miglio
BAE Systems – Air.....	Andrew Hopkins		Alternate: Melanie Metzger
	Alternate: Simon Scott	Leonardo S.p.A. Divisione Velivoli.....	Claudio Menegon
BAE Systems – E & I.....	Natalie Keyser		Alternate: Arianna Garavaglia
Bell – Textron Inc.....	Kelly McClurg	Liebherr-Aerospace Lindenberg GmbH.....	Andreas Elbs
	Alternate: Nicholas Wengrenovich		Alternate: Mariusz Stanczyk
The Boeing Company.....	Jeff Koss		Alternate: John Merrit
Bombardier Inc.....	Eric Theroux	Lockheed Martin Corp.....	Earl Pruett
	Alternate: Louis Tremblay	MBDA UK Ltd	Michael Kemp
	Alternate: Caroline Des Landes		Alternate: Michael Hunt
Collins Aerospace (Goodrich).....	William Macias	Mitsubishi Heavy Industries, LTD.....	Takuya Konno
Collins Aerospace (Hamilton Sundstrand).....	Salvatore Santangelo		Alternate: Takayuki Takahashi
	Alternate: Chris Reilly	MTU Aero Engines AG.....	Frank Brungs
Collins Aerospace (Rockwell Collins).....	Carrie Reed		Alternate: Bernd Daniels
COMAC.....	Weitao Ma	Northrop Grumman Corporation.....	Eddy Pham
	Alternate: Hongping Li		Alternate: Melissa Facas
	Alternate: Ji Yuan	Pratt & Whitney.....	Mark Zelle
	Alternate: Cheng Wang		Alternate: Lee Barber
Eaton, Aerospace Group.....	Pedro Aranda	RI&S and RMD.....	Sunder Rajan
	Alternate: Anthony Reynolds		Alternate: Shaun Brewin
	Alternate: Ian Jauregui		Alternate: Richard Jenkins
GE Aviation.....	Ron Galley	Rolls-Royce.....	Mark Emerson
GE Avi S.r.l.....	Francesco Vito		Alternate: Abraham Nequiz Ruiz
General Atomics Aeronautical Systems, Inc.	Eric Allred	Sikorsky (Lockheed Martin).....	John Merritt
	Alternate: Elizabeth Chapman	SAFRAN Group.....	Jean-Luc Dupain
GKN Aerospace Sweden AB.....	Peter Hammarbo	Sonaca.....	Laurent Geerts
	Alternate: Annie Bujeault	Spirit AeroSystems.....	Craig Clasper
Héroux Devtek Inc.....	Marc-André Lefebvre	Textron Aviation.....	Linnie Hook
	Alternate: Chikkala Eswara Naidu		Alternate: Carolyn Backus
Honeywell Aerospace.....	Martin Day		Alternate: Luigi Di Martino
	Alternate: Alexander Diskin		

HEAT TREATING (HT)

Task Group Members, Continued

Supplier Voting Members (SVM)

Aalberts Surface Technologies Heat Limited.....	Yvette Lawlor	Kentucky Rebuild Company.....	Nathan McCollum
Accurate Brazing.....	Robert Sartori	Leonardo Divisione Aerostrutture.....	Francesco Pontone
	<i>Alternate:</i> Harlee Guggisberg	Metal Finishing Company.....	Tim Mitchell
Advanced Heat Treat Corp.....	John Ludeman	Metallurgical Processing Inc.....	Timothy Paradis
	<i>Alternate:</i> Alexandria Springer		<i>Alternate:</i> Stuart Sherman
AMK Welding – A Meyer Tool Company.....	Gershon Bani		<i>Alternate:</i> Lisa Golden
Arconic.....	Chad Struss	Meyer Tool, Inc.....	Shelly Lawless
	<i>Alternate:</i> Mark Willis		<i>Alternate:</i> Amy Powers
	<i>Alternate:</i> Brian Reynolds	MMS Thermal Processing.....	Jeremy Leetz
Arrow Gear.....	Amy Azzano		<i>Alternate:</i> Thomas Williams
Astro Aluminum Treating Co., Inc.....	Jeff Neer	Monogram Aerospace Fasteners.....	Jonathan Hebben
ATI Flat Rolled Products.....	Kevin Hineman	Newton Heat Treating.....	Joe Rico Osequera
ATI Forged Products.....	John Schmitt	Nevada Heat Treating.....	Yeseina Romero
	<i>Alternate:</i> Elizabeth Dawiec		<i>Alternate:</i> Kennia Corona
Aubert & Duval.....	Anne-Pascale Moiroux	Ozark Mountain Technology dba LMI/Sonaca.....	David Mailes
Aurora Flight Sciences.....	Tammy Davis	Paulo – Cleveland.....	Jack Horrigan
Bennett Heat Treating & Brazing.....	John Quaglia		<i>Alternate:</i> Noel Brady
	<i>Alternate:</i> Michael Cuozzo	Paulo – Kansas.....	Chad Simpson
Blanchard Metals Processing.....	Rich Madsen		<i>Alternate:</i> Preston Dildine
Blades Technology Ltd.....	Alexander Klyuch		<i>Alternate:</i> Leo Acklin
Bodycote Heat Treatments (UK).....	Iain Mackenzie	PCC Aerostructures – North Hollywood.....	Manuel Mencia
	<i>Alternate:</i> Adam Yates	PFW Aerospace GmbH.....	Wilfried Weber
Bodycote Surface Technology.....	Joshua Crockett	RMI Titanium Company.....	Michael Johnson
Bodycote Thermal Processing.....	Roger Dunn	Schlosser Forge.....	Natia Turmanidze
	<i>Alternate:</i> Patrick Sullivan	Solar Atmospheres, Inc.....	Edward Engelhard
Braddock Metallurgical Inc.....	Griff Braddock	Senior Operations LLC.....	Costantino Volpe
	<i>Alternate:</i> Roy Adkins	SIFCO Industries.....	Hayden Peck
Canton Drop Forge.....	Kevin Seidel	Smiths Tublar Systems – Laconia dba Titeflex Aerospace.....	Quentin Ames
	<i>Alternate:</i> Rob Balizet	Specialty Steel Treating.....	Allison Tackett
Carpenter Technology.....	James Dorn		<i>Alternate:</i> Tom Valenti
	<i>Alternate:</i> Scott Cass		<i>Alternate:</i> Jennifer Bendle
	<i>Alternate:</i> Emmett Brown	Stack Metallurgical Services.....	Connor Donnelly
Charles E. Larson & Sons.....	Lucas Firpo	Superior Tube Co.....	John Rothenberger
Constellium.....	Michael Niedzinski	TechJet Airfoils Ltd.....	Amir Mendelovich
Continental Heat Treating / Quality Heat Treating.....	Johanna Lisa	TEI TUSAS ENGINE INDUSTRIES, Inc.....	Yasemin Ozkan
	<i>Alternate:</i> Ken Nelson	Thermo-Fusion.....	Katherine Bastine
Delta Air Lines.....	Wanhong Yang	Thermal-Vac Technology, Inc.....	Heather Falcone
	<i>Alternate:</i> Mark Nolen	Timet.....	Roank Patel
Dunkirk Specialty Steel, LLC.....	Barry Rafan	Timken Aerospace.....	David McKeagney
FPM Heat Treating LLC.....	Robert Ferry	Turkish Aerospace.....	Erdem Mermer
	<i>Alternate:</i> Michael Gaspers	Universal Alloy Corporation.....	Annie Song
Forged Solutions Group.....	Nicholas Wood	Vac-Met Inc.....	Craig McClellan
	<i>Alternate:</i> Piotr Pudelko	Vacu-Braze, Inc.....	Sarah Lombardo
Haynes International.....	Jeffrey Sipf	Veridium.....	Lourdes Machado
	<i>Alternate:</i> Tina Corbin	voestalpine BOHLER Aerospace GmbH & Co. KG.....	Harald Leitner
Howmet.....	Jim Way		<i>Alternate:</i> Klaus Sommerauer
Hy-Vac Technologies, Inc.....	Ron Empson	Wyman Gordon.....	Telly Mitsis
	<i>Alternate:</i> John Gherman		<i>Alternate:</i> Beth Lewis
IHI Corporation.....	Ken Shibata		
Independent Forgings and Alloys Ltd.....	Pawel Grzesiakowski		

MATERIALS TESTING LABORATORIES (MTL)

This task group has published the checklists (AC7101/1 – AC7101/7, AC7101/9, AC7101/11, & AC7006) for Materials Testing Laboratories. Types of activities being accredited:

- ISO/IEC 17025 Requirements
- Chemical Testing
- Mechanical Testing
- Metallography (Micro & Macro)
- Hardness
- Corrosion
- Microhardness
- Test Specimen Preparation
- Fastener Testing

PRI Staff Engineer Contacts:

Kevin Wetzel, +1.724.772.8652, kwetzel@p-r-i.org
Christine Nesbitt, +1.724.772.4073, cnesbitt@p-r-i.org
Ian Simpson, +44.133.286.9272, isimpson@p-r-i.org

Task Group Leadership:

Chairperson: Claudia Lourdes Granados Torres, Honeywell Aerospace
Vice Chairperson: Shamim Abbas, The Boeing Company
Secretary: Jeremy Phillips, Textron Aviation

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft.....	Liebherr-Aerospace Lindenberg GmbH.....	Marco Simon
Alternate: Raul Olmo Mora	Lockheed Martin Corporation.....	Virgil Watson
Alternate: Julien Vignot		Alternate: Joseph Pease
Airbus Defence & Space.....	MTU Aero Engines AG.....	Stefan Kimmig
The Boeing Company.....	Alternate: Thomas Brendel	
Alternate: Kyoko Naruoka	Pratt & Whitney.....	Melissa Facas
Alternate: Paul Elliott		Alternate: Karen Kim
Bombardier Inc.....	RI&S and RMD.....	Amanda Rickman
Alternate: Theodore Klironomos	Rolls-Royce.....	Paul Wheelock
Alternate: Nicolas Belley	Alternate: Skylar Conn	
Collins Aerospace (Goodrich).....	Alternate: Stephen Brookes	
Alternate: Dan Graves	SAFRAN Group.....	Christine Brassine
COMAC.....	Alternate: Nadine Spath	
Huiqing Zhang	Spirit AeroSystems.....	Harper Behrens Fry
Alternate: Hongping Li	Alternate: Arielle Corne	
GE Aviation.....	Alternate: Lindsay Schurle	
Jonathan Cohron	Alternate: Eamon McTaggart	
Alternate: Rebecca Finlay	Textron Aviation.....	Jeremy Phillips
GKN Aerospace Sweden AB.....	Alternate: Saeed Cheema	
Sven Johansson		
Alternate: Olivia Stenman		
Honeywell Aerospace.....		
Claudia Lourdes Granados Torres		
Alternate: Cesar Alberto Gonzalez		
Alternate: Zurisadai Hassel Cruz Gonzalez		

MATERIALS TESTING LABORATORIES (MTL)

Task Group Members, continued

Supplier Voting Members (SVM)

Atlas Testing Laboratories, Inc.....	Alan Hambley	Lucideon M+P.....	Sara Randall
	<i>Alternate: Wendy Valadez (Franco)</i>		<i>Alternate: Frank Anderson</i>
ATI Forged Products - Cudahy Operations.....	Trey Braband	Magellan Aerospace, Haley.....	Giuseppe Marzano
Bytest SRL.....	Umberto Baratta	Metals Technology, Inc.....	Jason Wright
Canagrosa Lab & Services.....	Sergio Dominguez Núñez	Metcut Research Associates, Inc.....	Jeff Viney
Canton Drop Forge.....	Kevin Seidel	Meyer Tool, Inc.....	Shelly Lawless
Carpenter Technology Corp.....	Bob Kemmerer		<i>Alternate: Amy Powers</i>
Consolidated Precision Products (CPP) – Syracuse.....		National Analysis Center – Iron & Steel.....	Zheng Liu
	Mansoor Rashid		<i>Alternate: Tao Liu</i>
Element Materials Technology.....	Gerard Maraval	NSL Analytical Services, Inc.....	Cynthia Hagan
	<i>Alternate: Justin Riebesel</i>	Otto Fuchs KG.....	Jens Kiehn
	<i>Alternate: Katja Danson</i>		<i>Alternate: Markus Fuchsmann</i>
	<i>Alternate: Deborah Sykes</i>	Perryman Company.....	Kevin VonScio
Elgiloy.....	Douglas Tannebaum		<i>Alternate: Zachary Dragan</i>
Ellwood City Forge Group.....	Sarah Burns	Prime Metals Acquisition, LLC.....	Jeremy Brannan
Haynes International Inc.....	Annette O'Connell	Product Evaluation Systems, Inc.....	Nathan Pepper
	<i>Alternate: David Fluck</i>		<i>Alternate: Walt Moorhead</i>
Howmet Research Corp.....	Brian Griffin	Ross & Catherall (Doncasters Group).....	Tadeusz Kaniewski
	<i>Alternate: Michelle McDonald</i>	Sturbridge Metallurgical Services, Inc.....	Courtney Grimes
	<i>Alternate: James Stone</i>		<i>Alternate: Craig Mitchell</i>
IMR Test Labs.....	Deena Crossmore	Titania, Ensayos y Proyectos Industriales S.L.....	
	<i>Alternate: Alexis Puerta</i>		Manuel Maria Marin Rodriguez
Independent Forgings & Alloys Ltd.....	Samuel Naylor		<i>Alternate: Rafael Felipe Gonzalez Sanchez</i>
Joliet Metallurgical Laboratories, Inc.....	Timothy Costa	TUSAS ENGINE INDUSTRIES, INC.....	Mehmet Demiroglu
Laboratory Testing Inc.....	Paul Szczepaniak, Jr.	Universal Stainless and Alloy Products.....	Matthew Chornick
	<i>Alternate: Jonathan Faia</i>	voestalpine BÖHLER Edelstahl GmbH & Co KG.....	Karl Prattes
Lisi Aerospace.....	Don Huffman	Westmoreland Testing.....	Derek Sicotte
L.I.T. Labs. Inc.....	T. Rao Tipirneni		

MEASUREMENT & INSPECTION (M&I)

The Measurement & Inspection Task Group is conducting audits to demonstrate compliance to PRI AC7130 checklists. These audits address the Nadcap requirements for the following processes:

- AC7130/1 Coordinate Measuring Machines (CMM)
- AC7130/2 Laser Tracker
- AC7130/3 Articulating Arm
- AC7130/4 3D Structured Light Scanning
- AC7130/5 Mass Airflow Measurement of Turbine Engine Parts
- AC7130/6 General Inspection

PRI Staff Engineer Contacts:

Dave Marcyjanik, +1.724.772.7113, dmarcyjanik@p-r-i.org

Task Group Leadership:

Chairperson: Steve Row, Collins Aerospace (Goodrich)

Vice Chairperson: Robert Elliott, Lockheed Martin

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft.....Ronan Cauchy
Airbus Defence and Space.....Cristina Gonzalez-Perez
Alternate: Juan Antonio Molina-Aranda
The Boeing Company.....Steve Graham
Alternate: Justin Emmons
Collins Aerospace (Rockwell).....Saravanan Alagappan Thangavel
Collins Aerospace (Goodrich).....Steve Row
GE Aviation.....Al Berger
Alternate: Brian Wallin
GKN Aerospace Sweden AB.....Patrik Svantesson
Héroux-Devtek Inc.....Marc-André Lefebvre
Alternate: Annie Bujeault

Lockheed Martin.....Robert Elliott
Alternate: Jess Hall
Pratt & Whitney.....Jennifer Kreamer
Alternate: Kun Tong
Rolls-Royce.....
Alternate: Darren Yochum
Spirit AeroSystems.....Andrea Lorg
Alternate: Chris Davison
Alternate: Carl Zimmerman
Textron Aviation.....Adam Kerr

Supplier Voting Members (SVM)

Aluminum Precision Products, Inc.....Yesenia Romero
Böhler Schmiedetechnik GmbH & Co KG.....Stefan Lukas
Bodycote Surface Technology.....Tyler Jepson
Delta Air Lines, Inc.....Andrew Hopkins
Doncasters.....Gail Shephard
GKN Aerospace.....Mike Heninger
GKN Fokker Aerospace.....Dave Verhoef
Alternate: John Mann
Alternate: Roy Helmos
Hexcel.....Dale Collins
Howmet.....Martin Brady
IHI Corporation.....Takahito Araki
Integrated Technologies, Inc.....Gordon Cameron
Lee Aerospace.....Scott Bartell
Alternate: Tommy Howland
Alternate: Emily Duke

Leonardo Aerostructures.....Ivan Malandrino
Lighthouse for the Blind.....Kurt Pachaud
Magellan Aerospace.....Scott Walker
Meyer Tool, Inc.....Shelly Lawless
Alternate: Doug Key
Alternate: Kevin Klingelhafer
Alternate: Amy Powers
Radius Aerospace.....Sally Spindor
TEI Tusas Engine Industries.....Yasemin Özkan
Turkish Aerospace Industries Inc (TAI).....Sencer Yilmaz
TRIGO AERO & HT IBÉRICA.....Daniel Sanchez Alcantara

METALLIC MATERIALS MANUFACTURING (MMM)

The Metallic Materials Manufacturing Task Group has developed requirements and audit criteria that include the following:

- AC7140 Nadcap AUDIT CRITERIA FOR Metallic Materials Manufacturing For FORGINGS
- AC7141 Nadcap AUDIT CRITERIA FOR Metallic Materials Manufacturing For Investment Casting
- AC7142 Nadcap AUDIT CRITERIA FOR Metallic Materials Manufacturing For Sand Casting

The Task Group is also working on:

- AC7143 Nadcap AUDIT CRITERIA FOR Metallic Materials Manufacturing For Powder – Additive Manufacture

PRI Staff Engineer Contacts:

Richard Freeman, +44 (0) 782 539 1291, rfreeman@p-r-i.org

Jim Lewis, +1.724.772.8688, jlewis@p-r-i.org

Task Group Leadership:

Chairperson: Raphael Mentasti, SAFRAN

Vice Chairperson: Brian Streich, Honeywell

Secretary:

Task Group Members

Subscriber Voting Members (UVM)

Airbus Defence and Space.....José Moreno

Collins Aerospace (Hamilton Sundstrand).....Chris Heinze

Alternate: Ryan Tonk

Alternate: Greg Goldhagen

GE Aviation.....Case Egan

Alternate: Dave Abbott

GKN Aerospace Sweden AB.....Johan Tholerus

Honeywell Aerospace.....Brian Streich

Alternate: Boris Puzhaev

Alternate: Venkata Suhasini Koppolu

Alternate: Xiaoyun Wang

Alternate: Alberto Gonzales

Alternate: Ching-Fu (Eric) Chuang

Alternate: Matthew Bunker

Alternate: Sara Gaytan

Leonardo S.p.A. – Helicopters.....David Jeffery

Liebherr-Aerospace Lindenberg GmbH.....Bernadette Hund

Alternate: Andrew Danzig

MTU Aero Engines AG.....Werner Buchmann

Alternate: Heinz Camastral

Rolls-Royce.....Owain Williams

Alternate: David Chang

Alternate: Shiqiao Yin

Alternate: Logan Kroneman

Alternate: Naoko Kobayashi

SAFRAN Group.....Raphael Mentasti

Alternate: Tristan Perin

Alternate: Margaux Rokvam

Spirit AeroSystems Inc.....Craig Clasper

Alternate: Peter Harmon

Supplier Voting Members (SVM)

Arconic.....Brian Reynolds

ATI Forged Materials.....Bruce Leckey

Canton Drop Forge Inc.....Kevin Seidel

Alternate: Rob Balizet

Consolidated Precision Products.....Michael Snyder

Forged Solutions Group Ltd.....Nicholas Wood

Alternate: Adam Kent

Forgital Italy Spa.....Fabio Sturzen

Fucine Umbre.....Riccardo Massi

Howmet Aerospace.....Natia Turmanidze

Alternate: Brian Griffin

Alternate: Tiffany Dux

Independent Forgings & Alloys Ltd.....Peter Frith

Magellan Aerospace, Haley.....Giuseppe Marzano

NSL Analytical Services, Inc.....Cynthia Hagan

Otto Fuchs KG.....Markus Büscher

Alternate: Markus Fuchsmann

PCC Airfoils, LLC Harold Slaterpryce

SIFCO Forge.....Elizabeth Zumwalt

Alternate: Payton Lewis

Siderforgerossi Group Spa.....Lorenzo Pendin

Alternate: Giordano Camicia

Techjet Airfoils Ltd.....Amir Mendelovich

Titanium Metals Corporation (TIMET) Justin Anderson

Toyo Forging Works Co. Ltd. Hiro Hamada

voestalpine BOHLER Aerospace GmbH & Co KG Wolfgang Liegl

Alternate: Rudolf Graf

Wyman Gordon Beth Lewis

Yankee Casting Co Inc.....Kevin Vecchiarelli

Alternate: Christopher Martin

NONCONVENTIONAL MACHINING and SURFACE ENHANCEMENT (NMSE)

The Nonconventional Machining and Surface Enhancement (NMSE) Task Group is conducting audits to demonstrate compliance to the AC7116 series of checklists for nonconventional machining. These audits address the following types of processes:

Nonconventional Machining

- | | |
|---|--|
| 1. Electrochemical Machining (ECM) | 4. Laser Beam Machining (LBM) |
| 2. Electrochemical Grinding (ECG) | 5. Laser Part Marking (LPM) |
| 3. Electrical Discharge Machining (EDM) | 6. Spark Erosion Grinding (SEG) |
| | 7. Abrasive Water Jet Machining (AWJM) |

PRI Staff Engineer Contacts:

Mark Hunkele (Lead), +1.724.719-5024, mhunkele@p-r-i.org
Christine Nesbitt, +1.724.772.4073, cnesbitt@p-r-i.org

Task Group Leadership:

Chairperson: Glen Heide, The Boeing Company
Vice Chairperson: Nouman Usmani, GE Aviation
Secretary: David McCallister, Pratt & Whitney

Task Group Members

Subscriber Voting Members (UVM)

Bombardier Inc.....	Caroline Des Landes	Liebherr-Aerospace Lindenberg GmbH.....	Franz Raedler
	<i>Alternate:</i> Meggie-thuy Nguyen	MTU Aero Engines AG.....	Gudrun Muehlbauer
Collins Aerospace (Goodrich).....	Zeljko Calija		<i>Alternate:</i> Vanessa Maier
GE Aviation.....	Nouman Usmani	Parker Aerospace.....	Dan Loveless
	<i>Alternate:</i> Mike Schmidt	Pratt & Whitney.....	David McCallister
GE AvioAero S.r.l.....	Simon Raineri	Rolls-Royce.....	Laurent Viard
GKN Aerospace Sweden AB.....	Joakim Idetjarn		<i>Alternate:</i> Rose Hall
	<i>Alternate:</i> Roberth Blomberg	Safran.....	Pierre-Yves Dupaya
Honeywell Aerospace.....	Martin Grepl	Spirit AeroSystems, Inc.....	Nathan Fischer
	<i>Alternate:</i> Sterling Waters		<i>Alternate:</i> Craig Clasper
	<i>Alternate:</i> David Gil Alipi	Textron Aviation.....	Mike Bird
Leonardo S.p.A Divisione Velivoli.....	Massimiliano Di Paola		

Supplier Voting Members (SVM)

AMK Welding, A Meyer Tool Company.....	Gershon Bani	Howmet Aerospace.....	Mark Soderstrom
Barnes Aerospace.....		Meyer Tool, Inc.....	Kevin Klingelhafer
	<i>Alternate:</i> Angelo Monzo		<i>Alternate:</i> Shelly Lawless
Franke Industrie AG.....	Bruno Roost		<i>Alternate:</i> Amy Powers
	<i>Alternate:</i> Simon Krauer	Micro-Tronics.....	Douglas West

NONCONVENTIONAL MACHINING and SURFACE ENHANCEMENT (NMSE)

The Nonconventional Machining and Surface Enhancement (NMSE) Task Group is conducting audits to demonstrate compliance to the AC7116 series of checklists for nonconventional machining. These audits address the following types of processes:

Surface Enhancement

- | | |
|--------------------------------|--------------------|
| 1. Computer Controlled Peening | 4. Flapper Peening |
| 2. Automated Peening | 5. Manual Peening |
| 3. Peen Forming | 6. Needle Peening |

PRI Staff Engineer Contacts:

Mark Hunkele (Lead), +1.724.719-5024, mhunkele@p-r-i.org
Christine Nesbitt, +1.724.772.4073, cnesbitt@p-r-i.org

Task Group Leadership:

Chairperson: Glen Heide, The Boeing Company
Vice Chairperson: Nouman Usmani, GE Aviation
Secretary: David McCallister, Pratt & Whitney

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commerical Aircraft.....	Honeywell Aerospace.....	Martin Grepl
Alternate: Knut Juhl	Alternate: Sterling Waters	
Airbus Defence and Space.....	Leonardo S.p.a. - Helicopters.....	Alessio Colombara
Bell Helicopter -Textron.....	Alternate: Fabrizio Quadrini	Alternate: Evan Quain
Alternate: Greg Syvertson	Leonardo S.p.A Divisione Velivoli.....	Massimiliano Di Paola
The Boeing Company.....	Liebherr-Aerospace Lindenberg GmbH.....	Franz Raedler
Alternate: Ling Yap	MTU Aero Engines AG.....	Gudrun Muehlbauer
Alternate: Robert Sinclair	Alternate: Lea Mainberger	
Alternate: Joseph Crowell	Parker Aerospace.....	Dan Loveless
Bombardier Inc.....	Pratt & Whitney.....	David McCallister
Alternate: Meggie-thuy Nguyen	Rolls-Royce.....	Laurent Viard
Collins Aerospace (Goodrich).....	Alternate: Rose Hall	
GE Aviation.....	Sonaca Montreal.....	Francois Gregoire
Alternate: Mike Schmidt	Spirit AeroSystems, Inc.....	Nathan Fischer
Alternate: Nouman Usmani	Alternate: Craig Clasper	
Alternate: John Pfeiffer	Textron Aviation.....	Mike Bird
GE AvioAero S.r.l.....		
Simon Raineri		
GKN Aerospace Sweden AB.....		
Alternate: Roberth Blomberg		
Alternate: Joakim Idetjarn		
Héroux Devtek Inc.....		
Marc-André Lefebvre		
Alternate: Annie Bujeault		
Alternate: Martin Miller		

Supplier Voting Members (SVM)

AMK Welding, A Meyer Tool Company.....	Metal Improvement Company, LLC/CWST.....	Brian Brown
Blades Technology Ltd.....	Meyer Tool, Inc.....	Shelly Lawless
Chrome Plus International.....	Alternate: Kevin Klingelhafer	
DCI Aerotech Div. of Detroit Chrome Inc.....	Alternate: Amy Powers	
Impact Finishers.....	National Peening Inc.....	Cindy Godfrey
Christian Tyroll		
Leonardo S.p.A – Divisione Aerostructure.....		
Sergio Esposito		
Magnetic Inspection Laboratory Inc.....		
James Brinker		

NONDESTRUCTIVE TESTING (NDT)

The NonDestructive Testing Task Group is currently reviewing audit reports and making recommendations to Nadcap Council on accreditation for the following tests:

- Magnetic Particle
- Liquid Penetrant
- Ultrasonic
- Radiography
- Computed Radiography
- NANTDB Audit
- Eddy Current
- Digital Radiography, Digital Detector Array
- Remote Image and Film Viewing

PRI Staff Engineer Contacts:

Phil Ford, +44.(0)144.322.5545, pford@p-r-i.org
 Elizabeth Strano, +1.724.772.8651, estrano@p-r-i.org
 David Marcyjanik, +1.724.772.7113, dmarcyjanik@p-r-i.org
 Linda Beene, +1.724.772.4049, lbeene@p-r-i.org
 David Penney, +44.(0)870.350.5011, dpenney@p-r-i.org
 Mark Kotch, +1.724.900.8827, mkotch@p-r-i.org

Task Group Leadership:

Chairperson: Tony Warren, Airbus Commercial Aircraft
Vice Chairperson: Fabrizio Montagnoli, Leonardo Helicopters
Secretary: Steven Garner, Eaton Aerospace Group

Task Group Members

Subscriber Voting Members (UVM)

Aerojet Rocketdyne.....	Jeff Ragonese	Héroux Devtek Inc.....	Marc-André Lefebvre
Airbus Commercial Aircraft.....	Tony Warren		<i>Alternate:</i> Martin Miller
	<i>Alternate:</i> John Iley		<i>Alternate:</i> Annie Bujeault
Airbus Defense and Space.....	Pedro Ruiz Requena		<i>Alternate:</i> Philippe Barre
	<i>Alternate:</i> Jose Carlos Torres Diaz	Honeywell Aerospace.....	Mottito Togo
Airbus Helicopters.....	Michael Speer		<i>Alternate:</i> Scott O'Connor
BAE Systems - Air.....	Ryan Tarry		<i>Alternate:</i> Milan Jukabec
	<i>Alternate:</i> Ken Harrison	Israel Aerospace Industries.....	
Bell.....	Ed Hohman		<i>Alternate:</i> Victor Schonberger
	<i>Alternate:</i> Robert Barry	Leonardo Helicopter Division.....	Fabrizio Montagnoli
	<i>Alternate:</i> Thomas Mike Guinn	Leonardo Aircraft Division.....	
The Boeing Company.....	Michael Coleman		<i>Alternate:</i> Nicol Sferragatta
	<i>Alternate:</i> Jeb Barnes	Liebherr-Aerospace Lindenberg GmbH.....	Stephan Zeimet
	<i>Alternate:</i> David Cohn	Lockheed Martin.....	Lou Grijalva
	<i>Alternate:</i> Martha Cordova Landa	Lockheed Martin (Sikorsky).....	Ed Stenger
	<i>Alternate:</i> Grant Crawford		<i>Alternate:</i> David Tabak
	<i>Alternate:</i> Jonathan Garber	Magnetic Inspection Laboratory Inc.....	John Miller
Bombardier Inc.....	Jean-Francois Lapierre	MTU Aero Engines AG.....	Juergen Burchards
	<i>Alternate:</i> Leonid Feigis		<i>Alternate:</i> Benjamin Henkel
Collins Aerospace (Goodrich).....	Audie Dickson	Northrop Grumman Corporation.....	Carl Roche
Collins Aerospace (Hamilton Sundstrand).....	Greg Goldhagen		<i>Alternate:</i> Steve Bauer
	<i>Alternate:</i> Scott Iby	Parker Aerospace Group.....	Paul Nielsen
	<i>Alternate:</i> Joel Mohnack		<i>Alternate:</i> Craig Duncan
Collins Aerospace (Rockwell Collins).....	Saravanan Alagappan Thangavel	Pratt & Whitney.....	Tyler Opland
COMAC.....		Pratt & Whitney Canada.....	Frédéric Girard
	<i>Alternate:</i> Jianfei Feng		<i>Alternate:</i> Pascal Brassard
Eaton, Aerospace Group.....	Steven Garner		<i>Alternate:</i> Justin Byers
	<i>Alternate:</i> Staci Patterson-Bright	Premium Aerotec.....	Peter Bartsch
	<i>Alternate:</i> Gary Adkins	RI&S and RMD.....	James Terry Hampton
GE Aviation.....	Arin Hargett	Rolls-Royce.....	Peter Littler
GE Avio S.r.l.....	Sara Guelfo		<i>Alternate:</i> Lily O'Hare
General Atomics Aeronautical Systems, Inc.....	Rachel Gilmore	SAFRAN Group.....	Andre Barthe
	<i>Alternate:</i> Elizabeth Chapman		<i>Alternate:</i> Nicolas Garrigou
Gulfstream Aerospace.....		Singapore Technologies Aerospace Ltd.....	Srinivasan Ranganathan
	<i>Alternate:</i> Kurt Ruoff	Spirit AeroSystems.....	Fred Lutz
GKN Aerospace Sweden AB.....	Peter Fridolf		<i>Alternate:</i> Jim Winter
	<i>Alternate:</i> Patric Nilsson-Alveblom	Textron Aviation.....	Justin Payne
			<i>Alternate:</i> Matt Estep

NONDESTRUCTIVE TESTING (NDT)

Task Group Members, continued

Supplier Voting Members (SVM)

Alleima Special Metals LLC.....	Anders Berg	Milan Tool Corp.....	Bob Henchar
Arrow Gear.....	Don C. Klein	Mitchell Laboratories Inc.....	David Gray
Aubert & Duval.....	Pierre-Emmanuel Richy	NORDAM Interiors and Structures.....	Nick Gleason
Aviation Equipment Processing.....		Northstar Aerospace Chicago Inc.....	
	<i>Alternate: Fredy Belmontes</i>		<i>Alternate: Michael Brown</i>
Click Bond, Inc.....	Daniel Sessoms	Otto Fuchs K.G.....	Bernd Spelsberg
Delta Tech Ops.....	Alex Melton		<i>Alternate: Jens Kiehn</i>
E. M. Inspection Co Ltd.....	Andy Bakewell	PCC Airfoils, LLC.....	Zachary Medeiros
	<i>Alternate: James Bakewell</i>		<i>Alternate: Anthony Dellamaggiore</i>
Element Materials Technology.....	Thomas Fletcher	PCC Aerostructures North Hollywood (DBA Klune Industries).....	
	<i>Alternate: Gary White</i>		Manuel Mencia
	<i>Alternate: Jonathan Pugh</i>	PCC Structurals Inc. LPC.....	Steve McCool
	<i>Alternate: Justin Spiess</i>		<i>Alternate: Christopher Anderson</i>
	<i>Alternate: Martyn Bills</i>		<i>Alternate: Tyler Deschaine</i>
Franke Industrie AG.....	Simon Krauer		<i>Alternate: Blair O'Connell</i>
	<i>Alternate: Bruno Roost</i>	Perryman Company.....	Kevin VonScio
Haynes International.....	Todd Sibelius	PFW Aerospace GmbH.....	Marco Zeidler
Hexcel Corporation.....	Wanwu Huang	Pinnacle Industrial X-Ray Laboratory (PiXL).....	Jacob Rickter
Howmet Aerospace.....	Patrick Tallquist	Robert Stuart Ltd.....	Mark Airey
	<i>Alternate: William McKessy</i>	SPS Technologies.....	Robert Rich
Howmet Aerospace / Howmet Structure Systems.....	Alban Bakia	TEI Tusas Engine Industries Inc.....	Buket Topel
Imagineering Finishing Technologies.....	Rob Yocom		<i>Alternate: Soner Atamer</i>
James Fisher NDT.....	Anita Andrews	Timet.....	Dustin Findling
	<i>Alternate: Rob Green</i>	Tritech Precision Products.....	Andrew Young
	<i>Alternate: Samantha (Vikki) Urwin</i>	Turkish Aerospace Industries, Inc.....	Salih Ender Arslan
Laboratory Testing Inc.....	Bryan Shumway	Valence Surface Technologies – Chrome Plus International.....	
Lear Romec div of Crane Co.....	Jason Crutchley		Jennifer Carpenter-McTyer
Leonardo Aerostructures Division.....	Antonio Belardo	Venture AeroBearings LLC.....	Tracy Alger
LISI Aerospace.....	Richard Gasset	Voestalpine BOHLER Aerospace GmbH & Co KG.....	Patrick Posch
	<i>Alternate: Savas Ulucan</i>	voestalpine Bohler Edelstahl GmbH & Co KG.....	Josef Maier
LORD Corporation.....	Thomas Schatzley		<i>Alternate: Rene Krenn</i>
Magellan Aerospace.....	James A. Schrichte	West Penn Testing Group- Mistras.....	Lee Jarrett
Magnetic Inspection Laboratory.....	James Brinker		<i>Alternate: Mark Pompe</i>
	<i>Alternate: John Miller</i>	X-Ray Industries Inc.....	Aaron Cox
Metal Finishing Company.....	Paul Petersen		<i>Alternate: Douglas Barra</i>
Meyer Tool, Inc.....	Shelly Lawless		
	<i>Alternate: Amy Powers</i>		

NON METALLIC MATERIALS MANUFACTURING (NMMM)

The Non Metallic Materials Manufacturing Task Group is conducting audits to demonstrate compliance to the PRI AC7124. These audits address the Nadcap requirements for the following processes:

- Resin Manufacturing
- Prepeg Manufacturing
- Adhesive Manufacturing

PRI Staff Engineer Contacts:

John Tibma +1.724.772.7148, jtibma@p-r-i.org

Task Group Leadership:

Chairperson: Scott Palmer, Rolls-Royce

Vice Chairperson: Brian Minchuk, The Boeing Company

Secretary: John Key, Bell Textron Incorporated

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft.....Olivier Fontanie

Alternate: Raul Olmo Mora

Airbus Defence & Space.....Maria Sanchez-Arjona Cuesta

Alternate: Irene Oña

Airbus Helicopter.....Joerg Radekopf

BAE Systems – Air.....

Alternate: Richard Muskett

Alternate: Aaron Hope

Ball Aerospace Roy Brown

Bell Textron Incorporated.....John Key

The Boeing Company.....Brian Minchuk

Alternate: Ray Fontanares

Alternate: Susana Inda

Alternate: Veronica Guerrero

Alternate: Paige Romero

Bombardier Inc.....Mario Simard

Alternate: Alexandrina Stoica

Collins Aerospace (Goodrich).....Pat Phelan

Embraer.....Jefferson Santos e Silva

GE Aviation.....Matthew Avery

Alternate: Kedzie Fernholz

Alternate: Douglas Armstrong

Honeywell Aerospace.....Nicolas Diaz

Alternate: Pavel Sitko

IAI – Israel Aerospace Industries Ella Barzilai-Yecheskeli

Lockheed Martin Aeronautics..... Gary Becht

Pratt & Whitney.....Joe Jalowka

Rolls-Royce.....Scott Palmer

Alternate: Timothy Ma

Alternate: Mert Akkus

SAFRAN Group.....Philippe Henrio

Alternate: Michael Walsh

Sikorsky Aerospace.....Timothy McMurray

Sonaca.....Michel Princen

Spirit AeroSystems.....Kevin Dowling

Textron Aviation.....Tawny Blumeshine-Fisher

Supplier Voting Members (SVM)

Euro-Composites.....Arno Toelkes

Hexcel.....Stephen Davies

Alternate: Ryan Finley

Northrop Grumman Aerospace Structures.....Tyler Sugden

Alternate: Bryan Loveless

Radius Aerospace, Inc.....Sally Spindor

Renegade Materials Corporation.....Thomas Sutter

Alternate: Tim Esau

Toray Composite Materials America, Inc.....Dale LeClaire

NON METALLIC MATERIALS TESTING (NMMT)

The Non Metallic Materials Testing Task Group is conducting audits to demonstrate compliance to the PRI AC7122-I for Independent Testing Laboratories, PRI AC7122-P for Part Manufacturers Captive Laboratories and PRI AC7122-R for Raw Materials Manufacturers Captive Laboratories. These audits address the Nadcap requirements for the testing of Class A: Composites and Class B: Adhesive/Adhesive Primer

- Mechanical Testing
- Physical Testing
- Chemical Testing
- Thermal Testing
- Flammability Testing

PRI Staff Engineer Contacts:

John Tibma +1.724.772.7148, jtibma@p-r-i.org

Task Group Leadership:

Chairperson: Scott Palmer, Rolls-Royce

Vice Chairperson: Brian Minchuk, The Boeing Company

Secretary: John Key, Bell Textron Incorporated

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft.....	Alexandra Saux	Embraer.....	Jefferson Santos e Silva
	<i>Alternate:</i> Raul Olmo Mora	GE Aviation.....	Matthew Avery
Airbus Defence & Space.....	Maria Cañas Racero		<i>Alternate:</i> Kedzie Fernholz
	<i>Alternate:</i> María Sánchez-Arjona Cuesta	Honeywell Aerospace.....	<i>Alternate:</i> Douglas Armstrong
	<i>Alternate:</i> Irene Oña		Nicolas Diaz
Airbus Helicopter.....	Joerg Radkopf		<i>Alternate:</i> Pavel Sitko
BAE Systems – Air.....		IAI – Israel Aerospace Industries	Ella Barzilai-Yecheskeli
	<i>Alternate:</i> Richard Muskett	Lockheed Martin Aeronautics.....	Gary Becht
	<i>Alternate:</i> Aaron Hope	Pratt & Whitney.....	Joe Jalowka
Ball Aerospace.....	Roy Brown	Rolls-Royce.....	Scott Palmer
Bell Textron Incorporated.....	John Key		<i>Alternate:</i> Timothy Ma
The Boeing Company	Brian Minchuk		<i>Alternate:</i> Mert Akkus
	<i>Alternate:</i> Ray Fontanares	SAFRAN Group.....	Christine Brassine
	<i>Alternate:</i> Susana Inda		<i>Alternate:</i> Michael Walsh
	<i>Alternate:</i> Veronica Guerrero		<i>Alternate:</i> Philippe Henrio
	<i>Alternate:</i> Paige Romero	Sikorsky Aerospace.....	Timothy McMurray
Bombardier Inc.....	Sébastien Lauzon	Sonaca.....	Michel Princen
	<i>Alternate:</i> Alexandrina Stoica	Spirit AeroSystems.....	Kevin Dowling
Collins Aerospace (Goodrich).....	Pat Phelan	Textron Aviation.....	Tawny Blumeshine-Fisher

Supplier Voting Members (SVM)

Cincinnati Testing Labs.....	Jeff Viney	Northrop Grumman Aerospace Structures.....	Tyler Sugden
	<i>Alternate:</i> Paul Braun		<i>Alternate:</i> Bryan Loveless
Dupont Specialty Products USA, LLC.....	Michelle Bodnar	Radius Aerospace, Inc.....	Sally Spindor
	<i>Alternate:</i> Kevin Vaughan	Renegade Materials Corporation.....	Thomas Sutter
Element.....	Justin Riebesel		<i>Alternate:</i> Tim Esau
GKN Aerospace.....	David Emahiser	TITANIA, Ensayos y Proyectos Industriales.....	Manuel Maria Marin
Hexcel.....	Stephen Davies		<i>Alternate:</i> Rafael Felipe Gonzalez
	<i>Alternate:</i> Ryan Finley	Toray Composite Materials America, Inc.....	Dale LeClaire
Leonardo Divisione Aerostrutture.....	Luca Monopoli	Westmoreland Mechanical Testing & Research, Inc.....	Jeffrey Rossi
Integrated Technologies, Inc.....	Gordon Cameron		

SEALANTS (SLT)

The Sealant Task Group is conducting two types of audits for Nadcap accreditation:

- 1) Sealant Manufacturers: AC7200/1 – Assessment of a sealant manufacturer's ability to provide a product that conforms to sealant specifications and customer requirements.
- 2) Value-Added Sealant Distributors: AC7200/2 - Assessment of a sealant repackager's ability to provide sealant in a final package which include can kits, injection kits, pre-mixed and frozen (PMF), one-part cartridge, and PMF seal caps that conforms to sealant specifications and customer requirements.
- 3) Sealant Repackager: AC7200/3 – Sealant repackagers that are not accredited to AC7200/1 to be able to perform packaging extensions for bulk material when initial acceptance testing is required.

PRI Staff Engineer Contacts:

Keith Purnell, +1.724.772.8685, kpurnell@p-r-i.org

Christine Nesbitt, +1.724.772.4073, cnesbitt@p-r-i.org

Task Group Leadership:

Chairperson: Kent DeFranco, Lockheed Martin Corp.

Vice Chairperson: Lindsay Schurle, Spirit AeroSystems Inc

Secretary: Michelle Steinemann, US Air Force

Task Group Members

Subscriber Voting Members (UVM)

Airbus Canada Limited Partnership.....Francois Beauvais

Airbus Defense and Space.....Maria Cañas

Alternate: Norberto Roiz-LaFuente

Bombardier Inc.....Mario Simard

Alternate: Nicolas Belley

Honeywell Aerospace.....Manuel Koucouthakis

Lockheed Martin Corp.....Kent DeFranco

Alternate: Jerry Brown

Pratt & Whitney.....Melissa Facas

Spirit AeroSystems.....Lindsay Schurle

Alternate: Harper Barkley

US Air Force.....Michelle Steinemann

Alternate: Rachel Krabacher

Supplier Voting Members (SVM)

3M Company Aerospace and Aircraft Maintenance Department
.....Kevin Ryan

Alternate: Joanne Harvala

Alternate: Leslie Hathcock

Chemetall GmbH.....Ronald Hendriks

Alternate: David Jordan

Cytec Engineered Materials, Solvay - D Aircraft Pamela Borden

Alternate: Bruce Gormley

Flamemaster Corp.....Josh Mazin

Alternate: Suzanna DeMoss

Integral Products Inc.....John Lane

NSL Aerospace.....Jim Carney

Packaging Systems, Inc.....Blake Confer

PPG Aerospace/PRC DeSoto Intl.....RoseMary Puhr

Alternate: Craig Riffel

Alternate: Suzanne Halliday

Alternate: Edward Aguirre, Jr.

Royal Adhesives & Sealants, LLC, APS.....Dean Orellana

WELDING (WLD)

Process specific requirements have been developed by the Welding Task Group and are contained in the AC7110 series of checklists. Welding processes covered include:

- Additive Manufacturing
- Diffusion Welding
- Electron Beam Welding
- Flash Welding
- Friction/Inertia Welding
- Fusion Welding
- Laser Welding
- Percussion Stud Welding
- Resistance Welding
- Torch/Induction Brazing
- Welder/Welding Operator Qualification
- Evaluation of Welds

PRI Staff Engineer Contacts:

Ian Simpson, +44.133.286.9272, isimpson@p-r-i.org
Gabe Kustra, +1 724-772-8673, gkustra@p-r-i.org

Task Group Leadership:

Chairperson: Chris English, GE Aviation
Vice Chairperson: Camden Brooks, Honeywell Aerospace
Secretary: Andrew Dewhurst, BAE Systems - Air

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft.....	Stephane Pernodet	Honeywell Aerospace.....	Camden Brooks
Airbus Defense and Space.....	Jose Moreno Pinilla		<i>Alternate:</i> Milan Hanyk
Airbus Helicopters.....	Philippe Corre	Leonardo S.p.A. Divisione Velivoli.....	Massimiliano Di Paola
BAE Systems – Air	Andrew Dewhurst		<i>Alternate:</i> Marco Luigi Poletto
	<i>Alternate:</i> Bob Fletcher	Leonardo S.p.a. – Helicopters.....	Maria Kocoł-Sienkiewicz
Aerojet Rocketdyne.....	Jeffrey Ragonese		<i>Alternate:</i> Giovanni Agostoni
The Boeing Company.....	Michael Irvin	Liebherr-Aerospace Lindenberg GmbH.....	André Danzig
	<i>Alternate:</i> Alfonso Saenz	Lockheed Martin Corporation.....	Mitch Boss
	<i>Alternate:</i> Jonathan Garber		<i>Alternate:</i> Hana Renstrom
The Boeing Company.....	Michael Irvin	MTU Aero Engines AG.....	Gerhard Westenrieder
	<i>Alternate:</i> Alfonso Saenz	Northro[Grumman Aeronautics Systems.....	Ed Iris
	<i>Alternate:</i> Jonathan Garber	Parker Aerospace.....	Brad Hartley
Bombardier Inc.....	Nicolas Belley		<i>Alternate:</i> Garrett Jonse
	<i>Alternate:</i> Caroline Des Landes	Pratt & Whitney.....	
	<i>Alternate:</i> Marie Piché		<i>Alternate:</i> Agnieszka Poradka
Collins Aerospace (Goodrich).....	Dan Graves		<i>Alternate:</i> Graham Gottfried
	<i>Alternate:</i> Scott Maitland	Pratt & Whitney Canada.....	Philippe Lapointe
	<i>Alternate:</i> Joe Lundin	RI&S and RMD.....	Lyle Morris
Collins Aerospace (Hamilton Sundstrand).....	Joel Mohnacky		<i>Alternate:</i> Lee Barber
	<i>Alternate:</i> Gershon Bani	Rolls-Royce.....	Leigh Smith
Eaton Aerospace.....	Carlos Alfaro		<i>Alternate:</i> Irfan Fauzy
	<i>Alternate:</i> Steve Garner		<i>Alternate:</i> David Stapleton
GE Aviation.....	Chris English	SAFRAN Group.....	Valere Henry
	<i>Alternate:</i> Bryan Worley	Spirit AeroSystems.....	Craig Clasper
GKN Aerospace.....	Jerry Hulin		<i>Alternate:</i> Chris Davison
	<i>Alternate:</i> Alex Joy		<i>Alternate:</i> Peter Harmon
GKN Aerospace Sweden AB.....	Joakim Carlsson	Textron Aviation.....	Saeed Cheema
	<i>Alternate:</i> Eleanor Bodling		

WELDING (WLD)

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- Laser Welding
- Percussion Stud Welding
- Resistance Welding
- Torch/Induction Brazing
- Welder/Welding Operator Qualification
- Evaluation of Welds

PRI Staff Engineer Contacts:

Ian Simpson, +44.133.286.9272, isimpson@p-r-i.org
Gabe Kustra, +1 724-772-8673, gkustra@p-r-i.org

Task Group Leadership:

Chairperson: Chris English, GE Aviation
Vice Chairperson: Camden Brooks, Honeywell Aerospace
Secretary: Andrew Dewhurst, BAE Systems - Air

Task Group Members, continued

Supplier Voting Members (SVM)

Advance Welding.....Christopher Kielb
Alternate: Melinda Martin
AMPP Services, Ltd.....Andrew Jasckson
Barnes Aerospace.....Angelo Monzo
Alternate: David Simon
Delta Air Lines, Inc. Technical.....Mark Nolen
Druck.....Roy Dowell
Electron Beam Welding, LLC.....Casey Dossey
Franke Industrie AG.....Bruno Roost
Alternate: Simon Krauer
Howmet Aerospace Corporation Ti-Cast.....Kenneth Robinson
IHI Corporation.....Kenji Nakamura
Alternate: Ichiro Morita
Kreiskler Industrial Corp.....Natalie Cullen
Lynn Welding Co., Inc.....Lisa Heyl
Alternate: Reinaldy Hidajat

Magellan Aerospace, Middletown.....Eric Fusner
Meyer Tool, Inc.....Kevin Klingelhafer
Alternate: Shelly Lawless
Alternate: Amy Powers
Alternate: Justin Andre
PCC Aerostructures United Kingdom.....Josh Brown
PCC Aerostructures North Hollywood.....Manual Mencia
PCC Structural Inc.....Christopher Webb
RFC Aerospace.....Chris Michaeli
Senior Operations LLC.....Costantino Volpe
Smiths Tubular Systems – Laconia.....Quentin Ames
Alternate: Michelle L'Heureux
TEI-TUSAS Engine Ain., Inc.....Emre Yavuz
Turkish Aerospace Industries Inc (TAI).....Erdem Mermer
Veridiam Inc.....Lourdes Machado

E-mail Addresses and Telephone Extensions for PRI Staff

(Performance Review Institute - USA +1 724.772.1616)
 (Performance Review Institute - Europe +44.870.350.5011)
 (Performance Review Institute - China +86.10.6461.9807)
 (Performance Review Institute - Japan +81.80.6911.1154)
 (Performance Review Institute, Accounting – PRIAcct@p-r-i.org)
 (Performance Review Institute, Scheduling – Scheduling@p-r-i.org)
 (Performance Review Institute, EAN Support – priean@p-r-i.org)

Akins, Ethan	Senior Business Development Manager – Aerospace & Defense	+1.724.772.8524	eakins@p-r-i.org
Ayres, Jamie	Senior Scheduler – Industry Managed Programs	+1.724.772.8582	jayres@p-r-i.org
Beene, Linda	Principal Staff Engineer – NonDestructive Testing	+1.724.772.4049	lbeene@p-r-i.org
Benkart, Joyce	Senior Scheduling Coordinator, Industry Managed Programs	+1.724.772.8643	jbenkart@p-r-i.org
Blyth, Richard	Principal Staff Engineer – Heat Treating (Co-Lead)	+44.782.539.0930	rblyth@p-r-i.org
Burval, Mark	Program Manager – Heat Treating, Metallic Material Manufacturing	+1.724.772.8692	mburval@p-r-i.org
Cook, Nigel	Principal Staff Engineer - Chemical Processing (Lead)	+44.133.286.9274	ncook@p-r-i.org
Davenport, Haruka	Manager, PRI Japan Office	+81.80.6911.1154	hdavenport@p-r-i.org
Eckels, Jennifer	Technical Talent Liaison & Staffing Manager	+1.724.772.8579	jeckels@p-r-i.org
Ellis, Susette	Senior Coordinator, Industry Managed Programs	+1.724.772.8584	sellis@p-r-i.org
Farnell, William	Principal Staff Engineer – Heat Treating (Co-Lead)	+44.133.286.9276	wfarnell@p-r-i.org
Fedeanis, George	Strategic Account Manager	+1.724.772.4224	gfedeanis@p-r-i.org
Field, Trevor	Technical Support Coordinator	+1.724.772.4055	tfield@p-r-i.org
Ford, Phil	Principal Staff Engineer – Electronics-Cable and Harness Assemblies (Lead), Electronics-Printed Board Assemblies (Lead), Electronics-Printed Boards (Lead), NonDestructive Testing	+44.1443.225.545	pford@p-r-i.org
Frailey, Susan	Principal Staff Engineer – Aerospace Quality System (Lead), Electronics-Cable and Harness Assemblies, Electronics-Printed Board Assemblies, Electronics-Printed Boards, First Article Inspection (Lead)	+1.724.772.4243	sfrailey@p-r-i.org
Freeman, Richard	Principal Staff Engineer – Additive Manufacturing (Lead), Heat Treating, Metallic Materials Manufacturing (Lead)	+44.782.539.1291	rfreeman@p-r-i.org
Ghiassi, Matthew	Staff Engineer – Conventional Machining as a Special Process (Lead), Measurement & Inspection	+1.724.772.7175	mghiassi@p-r-i.org
Goodyear, Beth	Senior Coordinator, Industry Managed Programs	+1.724.772.4117	bgoodyear@p-r-i.org
Graham, Michael	Senior Program Manager – Aerospace Quality System, Chemical Processing, Composites, First Article Inspection, Non Metallic Materials Manufacturing, Non Metallic Materials Testing, Nonconventional Machining, Surface Enhancement, Plastics, and Sterile Device Packaging	+1.724.772.8646	mgraham@p-r-i.org
Griffiths, Craig	Senior Quality Engineer	+44.744.309.6643	cgriffiths@p-r-i.org
Grubbs, Wendy	QPL Development Specialist	+1.724.772.8647	wgrubbs@p-r-i.org
Hess, Connie	Senior Manager, Support Services and Customer Relations	+1.724.772.8660	chess@p-r-i.org
Hunkele, Mark	Principal Staff Engineer – Nonconventional Machining (Lead) & Surface Enhancement (Lead)	+1.724.719.5024	mhunkele@p-r-i.org
Ippolito, Lisa	Manager, Events, Travel & Program Administration - IMP	+1.724.772.4093	lippolito@p-r-i.org
King, Yvonne	Scheduler – Industry Managed Programs	+1.724.772.4287	yking@p-r-i.org
Kirk, Debbie	Coordinator, Industry Managed Programs	+1.724.772.8669	dkirk@p-r-i.org
Kitzmiller, Neil	Technical Support Specialist	+1.724.772.4289	nkitzmiller@p-r-i.org
Kotch, Mark	Staff Engineer – NonDestructive Testing	+1.724.772.8677	mkotch@p-r-i.org
Kowal, Adalyn	Coordinator, Industry Managed Programs	+1.724.772.7153	akowal@p-r-i.org
Kustra, Gabriel	Principal Staff Engineer – Welding (Lead)	+1.724.719.8241	gkustra@p-r-i.org
Lewis, Jim	Vice President, Engineering and Nadcap	+1.724.772.8688	jlewis@p-r-i.org
Li, Hailing	Nadcap Asia Coordinator – China	+86.10.6461.9807	hli@p-r-i.org
Marcyjanik, David	Principal Staff Engineer – Measurement and Inspection (Lead), NonDestructive Testing	+1.724.772.7113	dmarcyjanik@p-r-i.org
Markowitz, Leah	Principal Staff Engineer – Chemical Processing	+1.724.772.4417	lmarkowitz@p-r-i.org
Martin, Karen	Program Administration Specialist - IMP	+1.724.772.7527	kmartin@p-r-i.org
Maślakiewicz, Alicja	Staff Engineer – Chemical Processing	+48.570.621.943	alicja.maslakiewicz@p-r-i.org
McClain, Lori	Manager, Auditing Scheduling	+1.724.772.8653	lmcclain@p-r-i.org
Nesbitt, Christine	Principal Staff Engineer – Chemical Processing, Materials Testing Laboratories, Nonconventional Machining, Surface Enhancement	+1.724.772.4073	cnesbitt@p-r-i.org
Nixon, Cynthia	Senior Coordinator, Support Services	+1.724.772.8659	cnixon@p-r-i.org
Penney, David	Staff Engineer – NonDestructive Testing	+44.782.539.1417	dpenney@p-r-i.org

E-mail Addresses and Telephone Extensions for PRI Staff

(Performance Review Institute - USA +1 724.772.1616)
 (Performance Review Institute - Europe +44.870.350.5011)
 (Performance Review Institute - China +86.10.6461.9807)
 (Performance Review Institute - Japan +81.80.6911.1154)
 (Performance Review Institute, Accounting – PRIAcct@p-r-i.org)
 (Performance Review Institute, Scheduling – Scheduling@p-r-i.org)
 (Performance Review Institute, EAN Support – priean@p-r-i.org)

Purnell, Keith	Principal Staff Engineer – Aero Structures Assembly (Lead), Elastomer Seals (Lead), Fluid Distribution Systems (Lead), Sealants (Lead)	+1.724.772.8685	kpurnell@p-r-i.org
Rausch, Justin	Quality Manager – PRI	+1.724.772.7116	jrausch@p-r-i.org
Rugo, Marianna	Scheduler – Industry Managed Programs – Europe	+44.207.034.1249	mrugo@p-r-i.org
Simpson, Ian	Senior Program Manager – Additive Manufacturing, Aero Structure Assembly, Coatings, Conventional Machining as a Special Process, Elastomer Seals, Electronics-Cable and Harness Assemblies, Electronics-Printed Board Assemblies, Electronics-Printed Boards, Fluid Distribution Systems, Materials Testing Laboratories, Sealants, Welding	+44.133.286.9272	isimpson@p-r-i.org
Solomond, Jay	Executive Vice President & Chief Operating Officer	+1 724.772.4314	jsolomond@p-r-i.org
Spaid, Justin	Technical Support Specialist	+1.724.772.8642	jspaid@p-r-i.org
Strano, Elizabeth	Program Manager – Measurement and Inspection, NonDestructive Testing	+1.724.772.8651	estrano@p-r-i.org
Tibma, John	Principal Staff Engineer – Composites (Lead), Non Metallic Materials Manufacturing (Lead), Non Metallic Materials Testing (Lead)	+1.724.772.7148	jtibma@p-r-i.org
Trotz, Brittany	Manager, IMP Coordinators	+1.724.772.7574	btrotz@p-r-i.org
Winne, John	Principal Staff Engineer – Coatings	+1.878.208.8777	jwinne@p-r-i.org
Walters, Travis	Technical Talent Recruiting & Sourcing Specialist	+1 724.772.7170	twalters@p-r-i.org
Wetzel, Kevin	Principal Staff Engineer – Materials Testing Laboratories	+1.724.772.8652	kwetzel@p-r-i.org



Training Sessions

EAN Overview for Subscribers

Monday, October 23rd

10:30 am – 11:30 am

EAN Overview for Suppliers

Monday, October 23rd

3:00 pm – 4:00 pm

Introduction to PRI/Nadcap

The Introduction to PRI/Nadcap is a free, web-based training program designed to teach suppliers more about the Nadcap process. This webinar training reviews multiple topics including: audit preparation, a review of Nadcap Operating Procedures, information on common findings, Root Cause advice, and more.

To better support the Nadcap supplier community, the Introduction to PRI/Nadcap training is now translated into French and German. Translations provide greater availability for suppliers, who can benefit from the information in their native language.

This webinar is offered by the PRI Training program free of charge as a live webinar option, and also as a recording to view online at your convenience. If you have any questions regarding this webinar, please contact a member of the PRI Training team or email PRI-Training@p-r-i.org.

Subscriber Orientation & Tutorial

All new Subscriber participants are advised to attend the Nadcap Subscriber Orientation & Tutorial at 9:00 a.m. on Monday, October 23rd. The tutorial is a general Nadcap presentation geared toward Subscribers. It provides the audience with an overview of the structure and functionality of the Nadcap program as well as the opportunity to ask general Nadcap questions.

New Supplier Information Session

All new Supplier participants are advised to attend the New Supplier Information Session beginning at 9:00 am on Monday, October 23rd. The tutorials are general Nadcap presentations geared toward Suppliers. It provides the audience an overview of the structure and functionality of the Nadcap program, as well as the opportunity to ask general Nadcap questions.

Supplier Support Committee (SSC)

The Supplier Support Committee's (SSC) Mission is to represent the supplier community and work with the Nadcap Management Council (NMC) to enhance the effectiveness and economical value of the Nadcap system for the mutual benefit of Suppliers and Subscribers. The SSC is made up of active Nadcap accredited Suppliers who are willing to help new Suppliers through the process, as well as assisting experienced Suppliers to establish, maintain, and improve their accredited processes. The focus of the SSC is on the overall Nadcap procedural process and issues which affect all Nadcap accredited Suppliers.

The SSC offers a Supplier Mentoring program, dedicated to assisting those Suppliers who are new to the process and/or those needing assistance with navigating through the Nadcap system by providing names and contact information of experienced Nadcap Suppliers. If you would like to work with a Mentor, please send an email to NadcapSSC@p-r-i.org.

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PERFORMANCE REVIEW INSTITUTE

Performance Review Institute
<http://www.p-r-i.org>

International Headquarters

161 Thorn Hill Road
Warrendale, PA 15086 USA
Phone: +1.724.772.1616
Fax: +1.724.772.7121
Email: pri@p-r-i.org

Asia Office (China)

PRI Asia Office (China)
Unit 1805, 18th Floor, Tower F, Phoenix Place,
Building No. 21
No.5 Shuguang Xili Jia, Chaoyang District,
Beijing, 100028, P.R. China
Telephone: +86-10-6463-6008
Fax: +86-10-6463-8006
Email: lle@p-r-i.org

European Office

1 York Street
London W1U 6PA UK
Phone: +44.870.350.5011
Fax: +44.870.350.5022
Email: prieurope@p-r-i.org

Asia Office (Japan)

Performance Review Institute
21F JP Tower Nagoya
1-1-1 Meieki Nakamura-ku
Nagoya, Aichi 450-6321
Japan
Telephone: +81 80-6911-1154
Fax: +81 52-856-3221
Email: hdavenport@p-r-i.org

As of 02-Oct-2023

This does not represent the official roster or guidelines for Nadcap Meetings.